

7.3 Adjustments

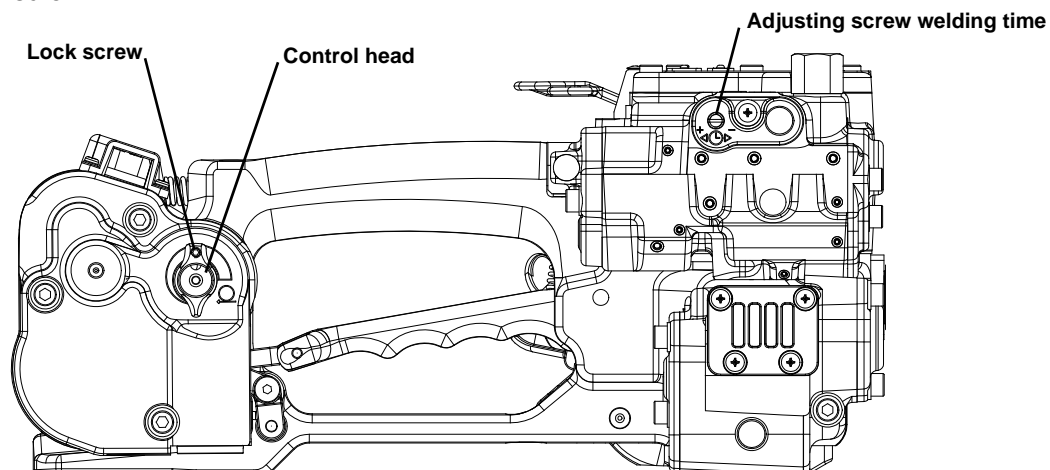
7.3.1 Preselecting of strap tension and tensioning speed



Do not adjust the tensioning force too high.
If the tensioning force is higher than the tensioning strength of the strap,
the strap will tear while the tensioning.

Tensioning force and tensioning speed can be preselected at the control head.

- Loose lock screw;
- press the control head against the tool and turn it.
- Turning clockwise increases;
- turning counterclockwise decreases the tensioning force and the tensioning speed resp..
- Tight lock screw.



7.3.2 Adjusting the welding time

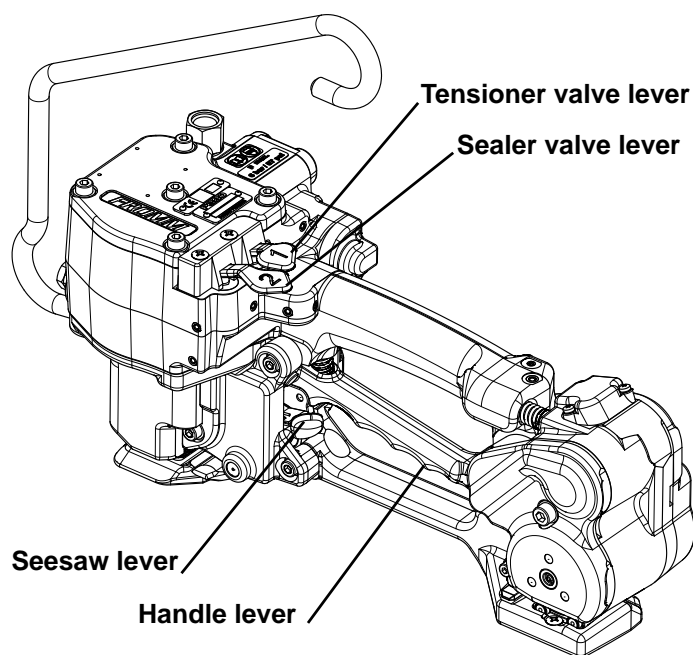
Depending on the size and quality of the strap, different welding times are required.

The welding time can be adjusted at the adjusting crew.

Turning clockwise increases,

turning counterclockwise decreases the welding time.

8 OPERATING CONTROLS



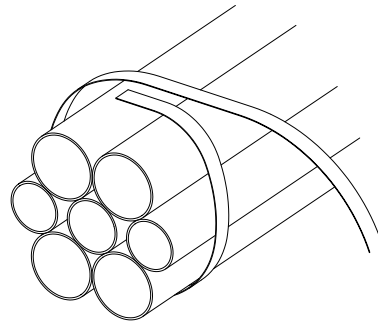
9 OPERATION

9.1 Feeding the strap around the package

The strapping is fed around the package as illustrated.



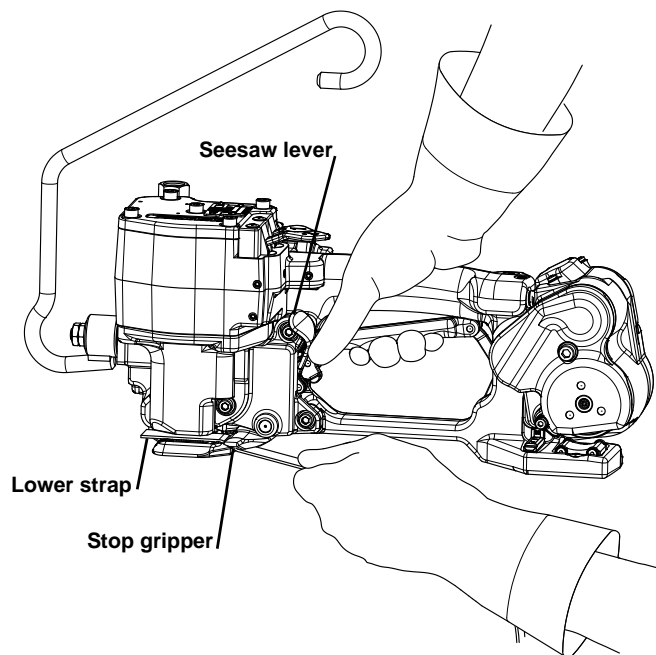
Warning! The plastic strap which will be welded must be free from oil, grease and other dirt. Dirty plastic straps can't be welded correct.



9.2 Inserting the lower strap

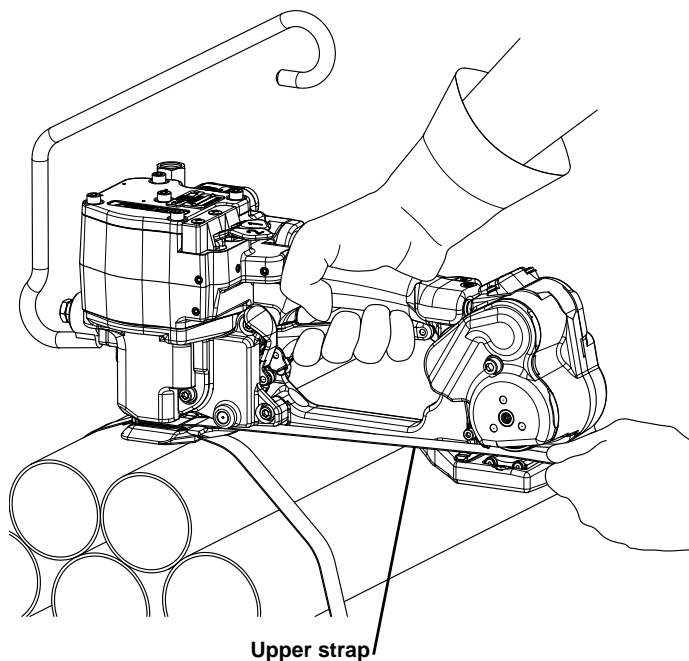
Lift and hold the handle lever with the right hand. The left hand inserts the free end of the strap. First between welding gripper and the welding stop gripper and then under the stop gripper until it hits the strap stop. Make sure that the strap is well aligned to both strap stops! With the thumb move the seesaw lever up. The strap is locked.

Do not release the handle lever.



9.3 Inserting the upper strap

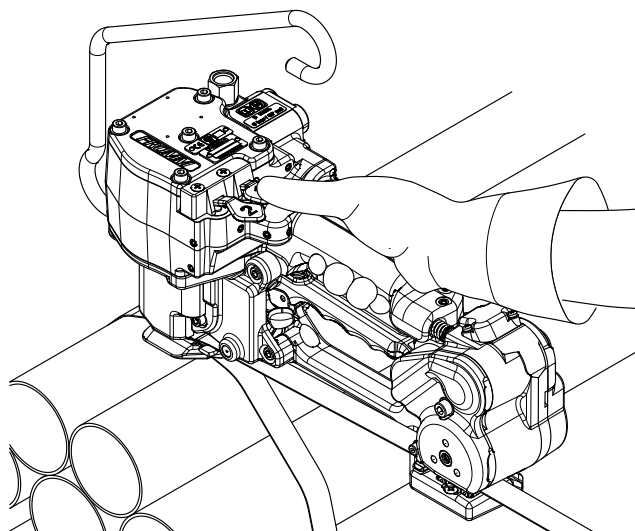
The left hand inserts the upper strap under the welding gripper, over the stop gripper and between tensioning wheel and sliding jaw until it hits the strap stop. Pull on the strap until the strap sling touches the package. Release the handle lever. The strap guides close and the tensioning wheel will move down to the strap.



9.4 Tensioning the strap

Press down the tensioner valve lever and then release it again after the desired strap tension has been reached.

The tensioning operation can be interrupted and restarted at any time.



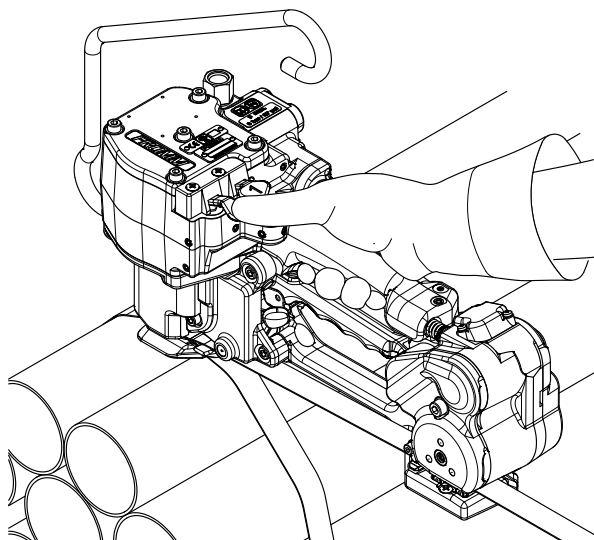
9.5 Sealing the straps

Press down and release immediately the sealing valve lever.

The plastic strap is welded and cut off from the strap coil at the same time.

After the expiration of the adjusted sealing time, the seal has to cool down approx. 2 sec. During that time, the tool can not be removed from the sealed strap.

After the expiration of the adjusted cooling time the welding jaw move upwards. Now the tool can be removed from the strap.



9.6 Removing the tool

Pull up the handle lever, pull the tool right and off the strapping.

