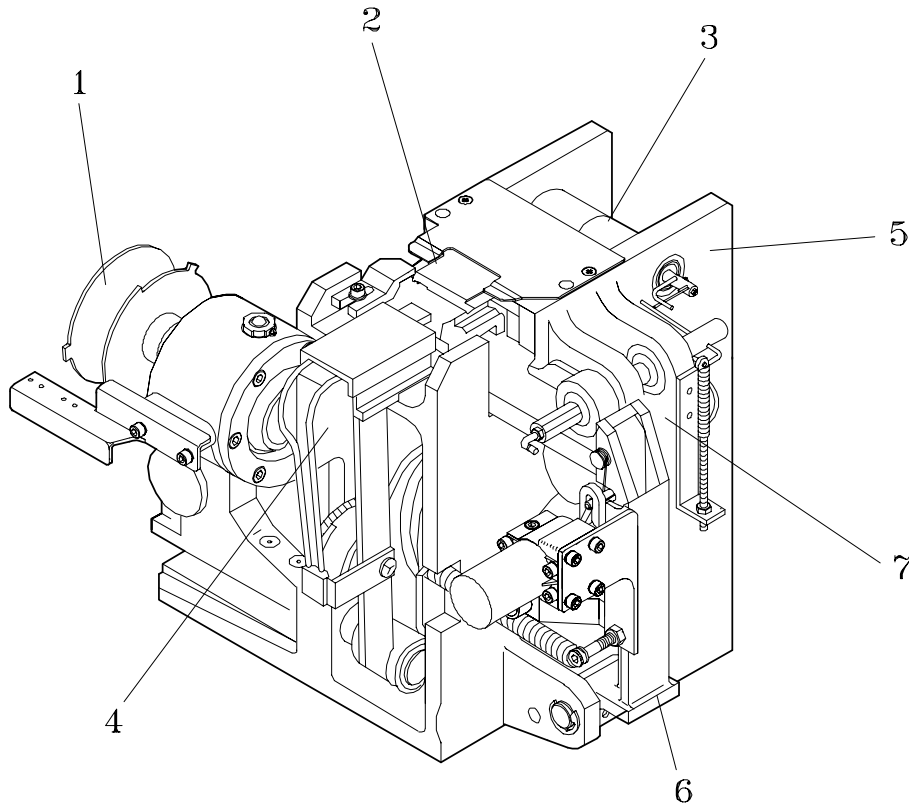


PART II

CONTENTS

1. Strapping Head Unit.....	1~26
2. Bandway Unit.....	27~41
3. Accumulator Unit.....	42~48
4. Reel Unit.....	49~56
5. Body Unit.....	57~67
6. Electric Control Unit.....	68~77
7. Transmission Group.....	78~96
8. Auto Strap Feeding Unit.....	97~101
9. Pneumatic Unit.....	102~107

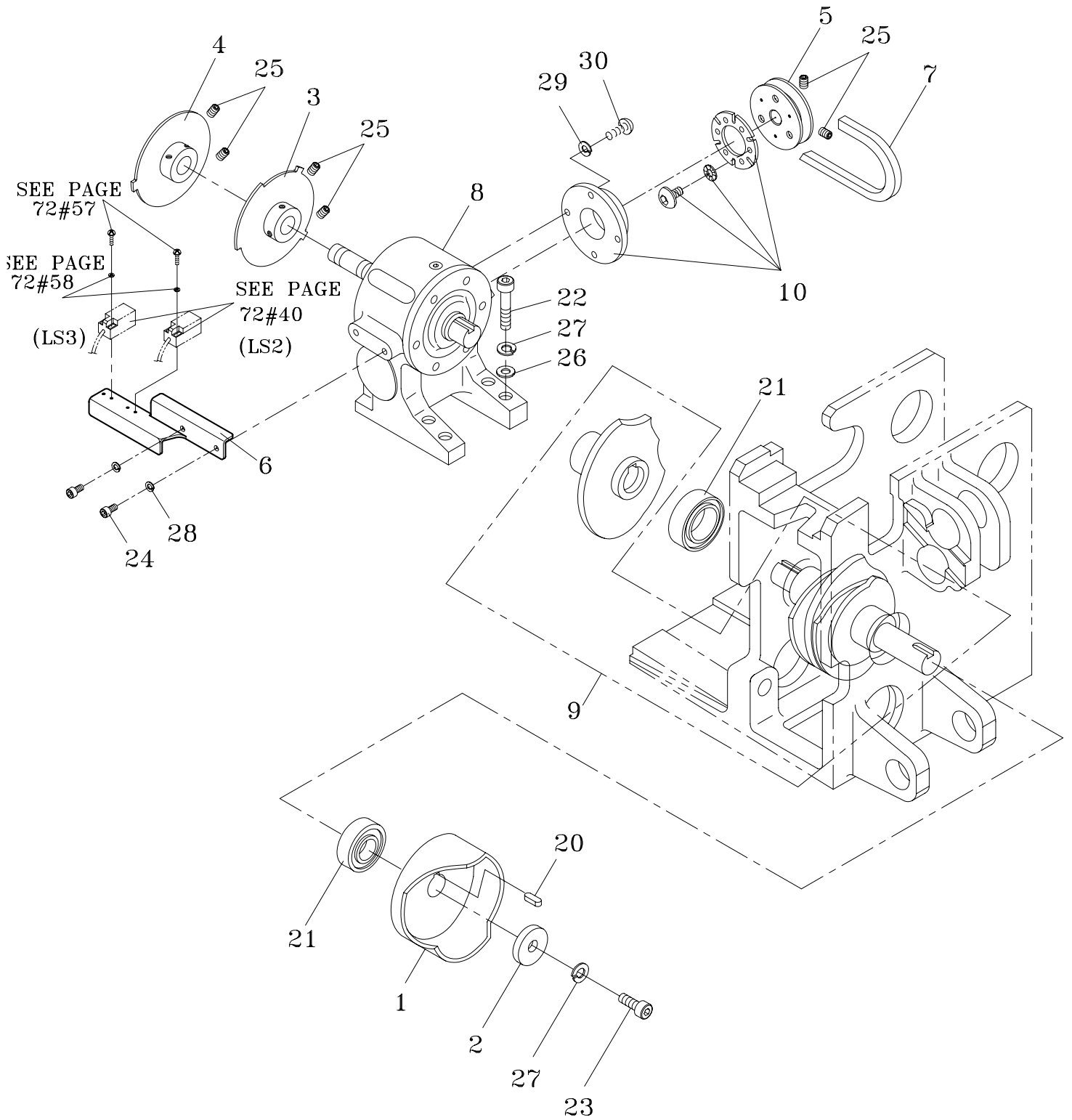
1**STRAPPING HEAD UNIT****T6-1-90005****T6-1-90008****T6-1-90006****T6-1-90009**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-90005	Strapping Head Unit (For TP-601B /TP-601BP)(For 12mm)	1	
	T6-1-90008	Strapping Head Unit (For TP-601B /TP-601BP)(For 9mm)	1	
	T6-1-90006	Strapping Head Unit (For TP-601A,12mm)	1	
	T6-1-90009	Strapping Head Unit (For TP-601A, 9mm)	1	
1	T6-1-10004	Cam Group	1	SEE PAGE 2
2	T6-1-20003	Slide Table Group	1	SEE PAGE 5
3	T6-1-30000	Press Group	1	SEE PAGE 9
4	T6-1-40003	Heater Group	1	SEE PAGE 14
5	T6-1-50004	Strapping Head Group (For TP-601B, TP-601BP)	1	SEE PAGE 17
	T6-1-50005	Strapping Head Group (For TP-601A)	1	SEE PAGE 17
6	T6-1-60003	Tension Group	1	SEE PAGE 19
7	T6-1-70004	Feed Group (For 12mm)	1	SEE PAGE 23
	T6-1-70005	Feed Group (For 9mm)	1	SEE PAGE 23

1-1

CAM GROUP

T6-1-10004



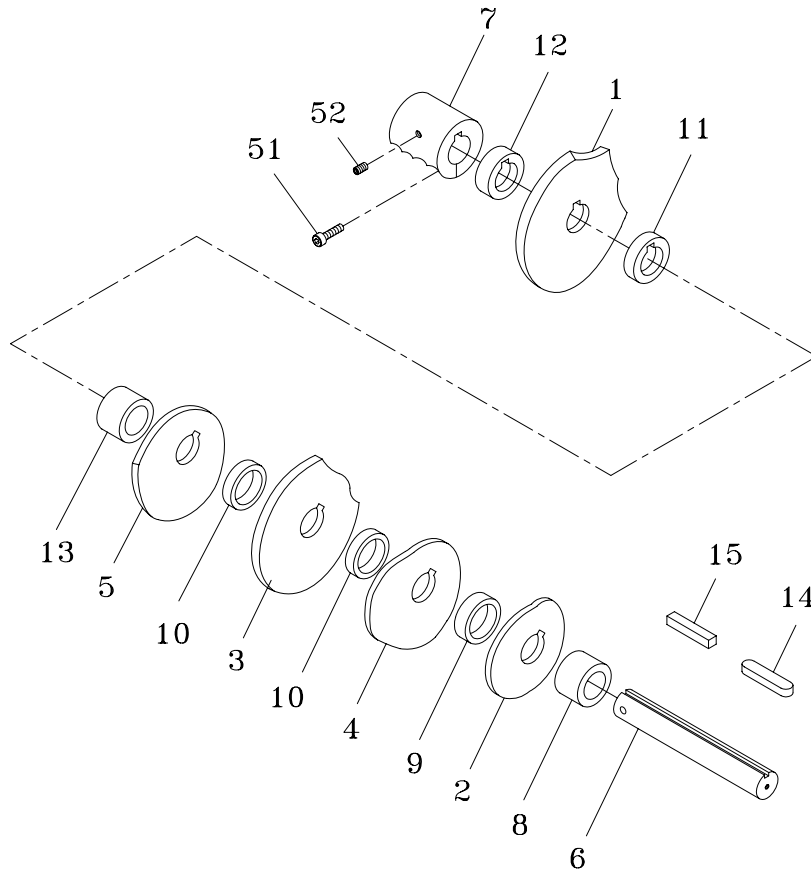
1-1**CAM GROUP****T6-1-10004**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-10110	Tension Cam	1	
2	T6-1-10120	Cam Shaft End Plate	1	
3	T6-1-10131	Limit Switch Cam (LS2)	1	
4	T6-1-10142	Limit Switch Cam (LS3)	1	
5	T6-1-10171	Gear Box Pulley	1	
6	T6-1-10181	Limit Switch Bracket	1	
7	T6-1-10201	V-Belt (A25)	1	
8	T6-1-11000	Gear Box	1	
9	T6-1-12000	Cam Ass'y	1	SEE PAGE 4
10	T6-6-10180	Magnet Brake	1	
20	KYA070720	Key, 7x7x20	2	
21	BR6205ZZ	Bearing, 6205ZZ	2	
22	HBS0845H	HBS, M8x45 (H)	4	
23	HBS0825	HBS, M8x25	1	
24	HBS0612	HBS, M6x12	2	
25	HSS0610	HSS, M6x10	6	
26	PW08B	PW, M8 (B)	4	
27	SW08	SW, M8	5	
28	SW06	SW, M6	2	
29	SW04	SW, M4	4	
30	PMS0408	PMS, M4x8	4	

1-1-1

CAM ASS'Y

T6-1-12000

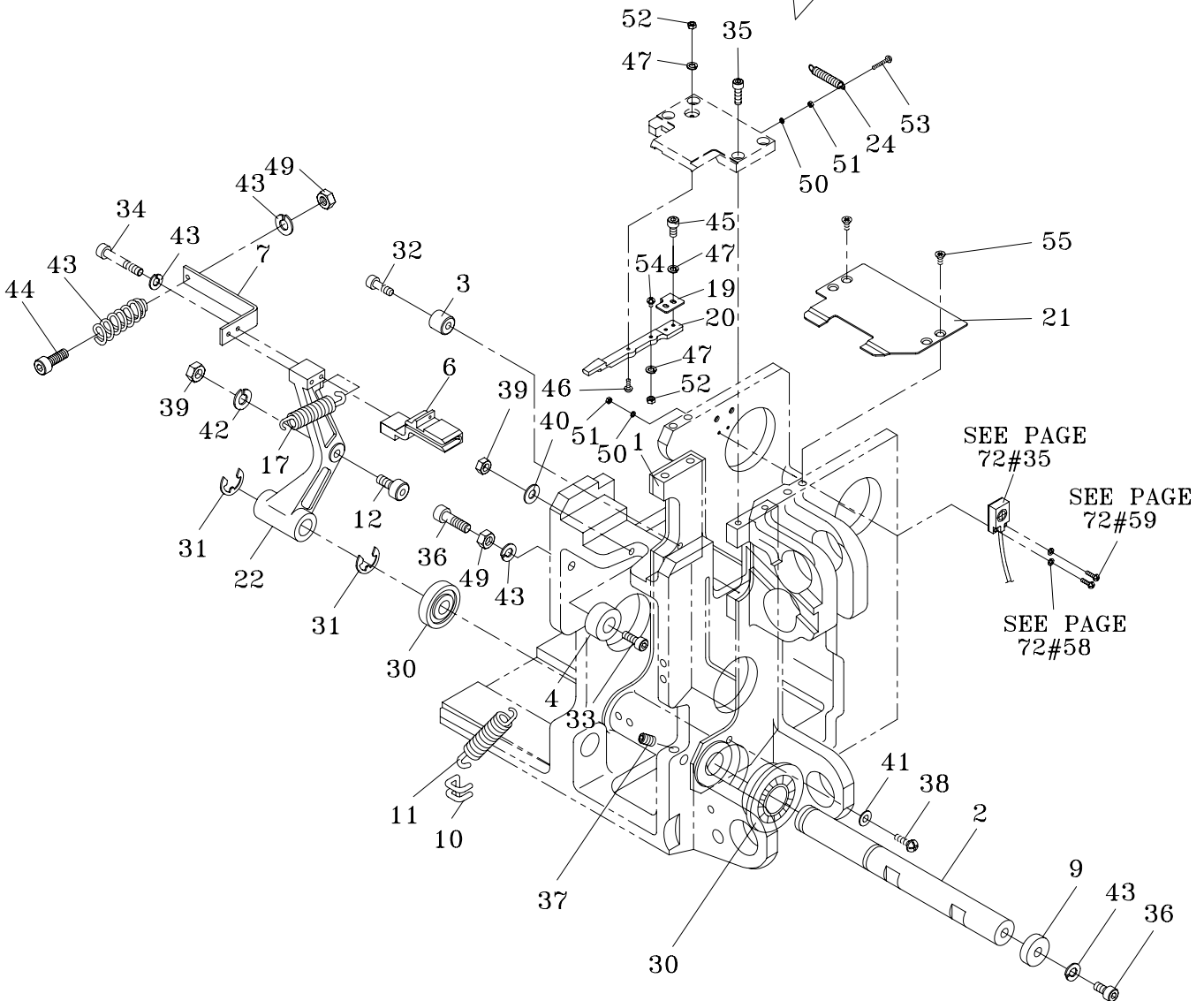
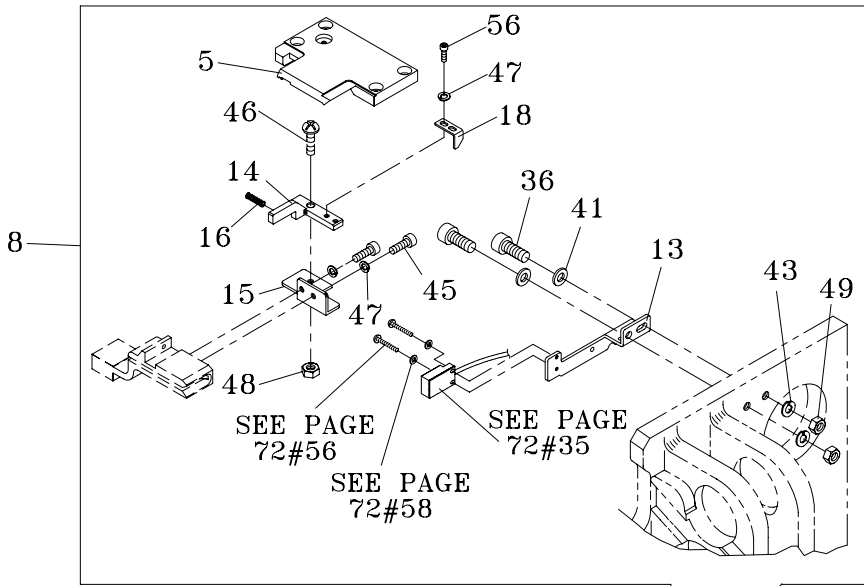


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-12110	Slide Table Cam	1	
2	T6-1-12120	RH Press Cam	1	
3	T6-1-12130	Center Press Came	1	
4	T6-1-12140	Heater Cam	1	
5	T6-1-12150	LH Press Cam	1	
6	T6-1-12160	Cam Shaft	1	
7	T6-1-12170	Cam Shaft Coupling	1	
8	T6-1-12180	Collar, 28.8x34x28.3	1	
9	T6-1-12190	Collar, 28.8x34x21	1	
10	T6-1-12210	Collar, 28.8x34x8	2	
11	T6-1-12220	Collar, 28.8x34x4.5	1	
12	T6-1-12230	Collar, 28.8x34x15	1	
13	T6-1-12350	Collar, 28.8x34x27.8	1	
14	KYA070790	Key, 7x7x90	1	
15	KYB070748	Key, 7x7x48	1	
51	HBS0620	HBS, M6x20	4	
52	HSS0810	HSS, M8x10	1	

1-2

SLIDE TABLE GROUP

T6-1-20003



1-2**SLIDE TABLE GROUP****T6-1-20003**

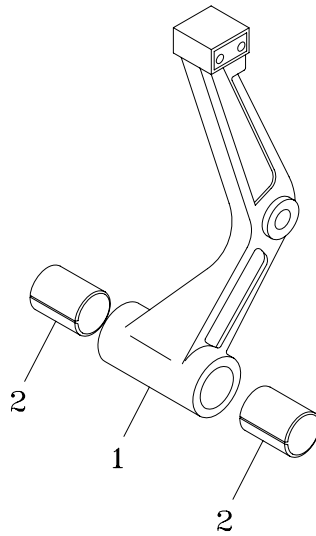
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-20110	Slide Table Frame	1	
2	T6-1-20120	Slide Table Frame Shaft	1	
3	T6-1-20141	Slide Table Back Adjuster	1	
4	T6-1-20150	Slide Table Stopper	1	
5	T6-1-20163	Slide Table	1	
	T6-1-20163S	Slide Table (Stainless Steel Model)	1	
6	T6-1-20170	Band Guide (For 12mm,9mm)	1	
7	T6-1-20180	Flap Connecting Spring Bracket	1	
8	T6-1-20193	S.F.S. Ass'y	1	
9	T6-1-20210	End Plate	1	
10	T6-1-20220	Slide Table Spring Hook	1	
11	T6-1-20230	Slide Table Tension Spring	1	
12	T6-1-20250	Cam Follower, KR22xLL	1	
13	T6-1-20311	Support	1	
14	T6-1-20321	Lever	1	
15	T6-1-20340	Bracket	1	
16	T6-1-20351	Spring	1	
17	T6-1-20371	Spring	1	
18	T6-1-20840	Detector Plate	1	
19	T6-1-20910	Sensor Plate	1	
20	T6-1-20920	Loop-eject Lever	1	
21	T6-1-20930	Loop-eject Plate (For TP-601B/TP-601BP)	1	
	T6-1-20930S	Loop-eject Plate (For TP-601B/TP-601BP)(Stainless Steel Model)	1	
22	T6-1-21000	Strap Guide Arm Ass'y	1	SEE PAGE 8
23	T6-2-10130	LN Bandway Stop Spring	1	
24	TA-071	Return Spring	1	
30	BR6304ZZ	Bearing, 6304ZZ	2	
31	ER15	Snap Ring, E-15	2	
32	HBS1025H	HBS, M10x25 (H)	1	
33	HBS0830	HBS, M8x30	1	
34	HBS0650H	HBS, M6x50 (H)	1	
35	HBS0620N	HBS, M6x20 (N)	4	
	HBS0620NS	HBS, M6x20 (N) (Stainless Steel Model)	4	
36	HBS0620	HBS, M6x20	4	

1-2**SLIDE TABLE GROUP****T6-1-20003**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
37	HSS0810	HSS, M8x10	4	
38	TMS0610	TMS, M6x10	2	
39	HN10	HN, M10	1	
40	PW08A	PW, M8 (A)	1	
41	PW06A	PW, M6 (A)	4	
42	SW10	SW, M10	1	
43	SW06	SW, M6	6	
44	HBS0615	HBS, M6x15	1	
45	HBS0408	HBS, M4x8	4	
46	TMS0412	TMS, M4x12	2	
47	SW04	SW, M4	7	
48	NTE04	NTE, M4	1	
49	HN06	HN, M6	4	
50	SW03	SW, M3	3	
51	HN03	HN, M3	3	
52	HN04	HN, M4	2	
53	PMS0416	PMS, M4x16	1	
54	PMS0412	PMS, M4x12	1	
55	FMS0508	FMS, M5x8(For TP-601B/TP-601BP)	2	
	FMS0508S	FMS, M5x8 (For TP-601B/TP-601BP) (Stainless Steel Model)	2	
56	HBS0408	HBS, M4x8	2	

1-2-1 STRAP GUIDE ARM ASS'Y

**T6-1-21000
T6-1-21002**

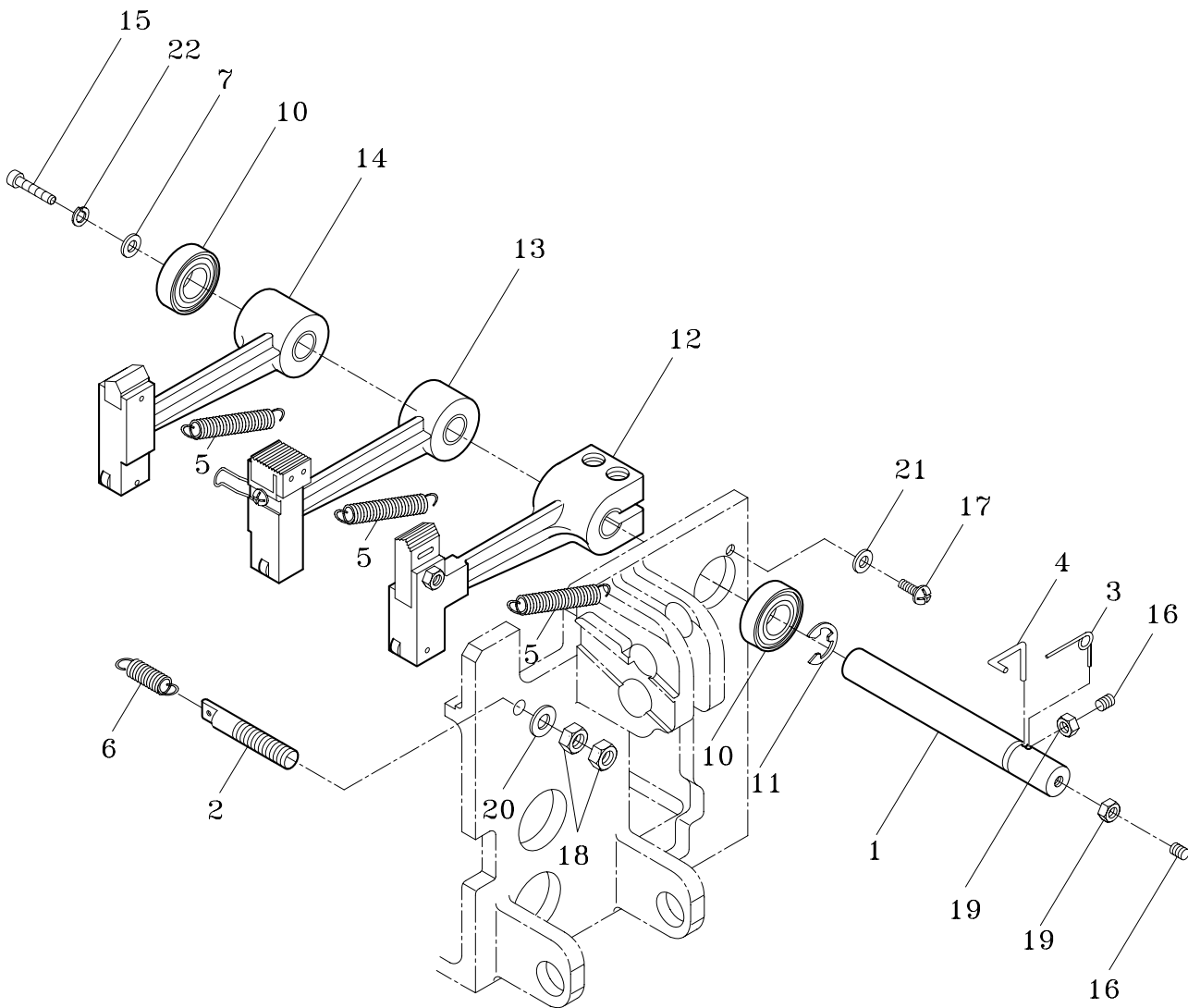


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-21000	Strap Guide Arm Ass'y (For TP-601B/BP)	1	
	T6-1-21002	Strap Guide Arm Ass'y (For TP-601A)	1	
2	T6-1-21110	Strap Guide Arm (For TP-601B/BP)	1	
	T6-1-21111	Strap Guide Arm (For TP-601A)	1	
	MB2025	Metal Bush, 2025	2	

1-3

PRESS GROUP

T6-1-30000



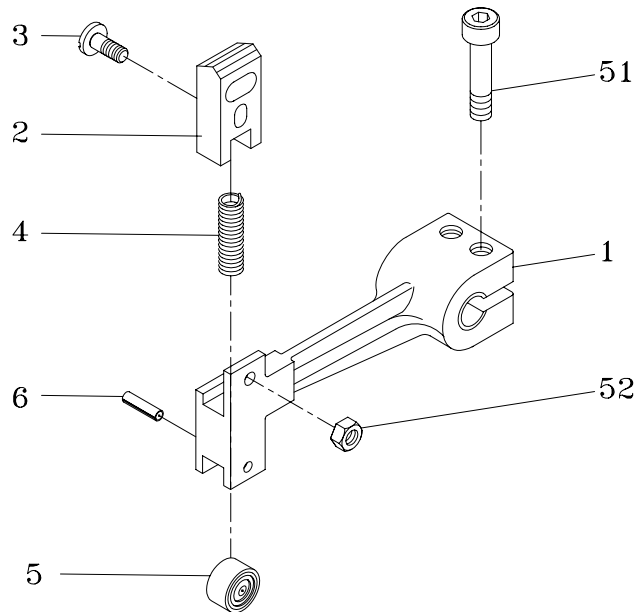
1-3**PRESS GROUP****T6-1-30000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-30110	Press Arm Shaft	1	
2	T6-1-30120	Cutter Tension Spring Hook	1	
3	T6-1-30130	Upper Roller Spring	1	
4	T6-1-30140	Upper Shaft Spring Adjuster	1	
5	T6-1-30150	Press Tension Spring	3	
6	T6-1-30160	Cutter Tension Spring	1	
7	T6-1-30170	Press Arm End Plate	1	
10	BR6304ZZ	Bearing, 6304ZZ	2	
11	ER15	Snap Ring, E-15	1	
12	T6-1-31000	RH, Block Arm Ass'y	1	SEE PAGE 11
	T6-1-31000S	RH, Block Arm Ass'y (Stainless Steel Model)	1	SEE PAGE 11
13	T6-1-32000	Center Block Arm Ass'y	1	SEE PAGE 12
	T6-1-32000S	Center Block Arm Ass'y (Stainless Steel Model)	1	SEE PAGE 12
14	T6-1-33000	LH, Block Arm Ass'y	1	SEE PAGE 13
15	HBS0620	HBS, M6x20	1	
16	HSS0615	HSS, M6x15	2	
17	TMS0610	TMS, M6x10	2	
18	HN08	HN, M8	2	
19	HN06	HN, M6	2	
20	PW08A	PW, M8 (A)	1	
21	PW06B	PW, M6 (B)	2	
22	SW06	SW, M6	1	

1-3-1

RH, BLOCK ARM ASS'Y

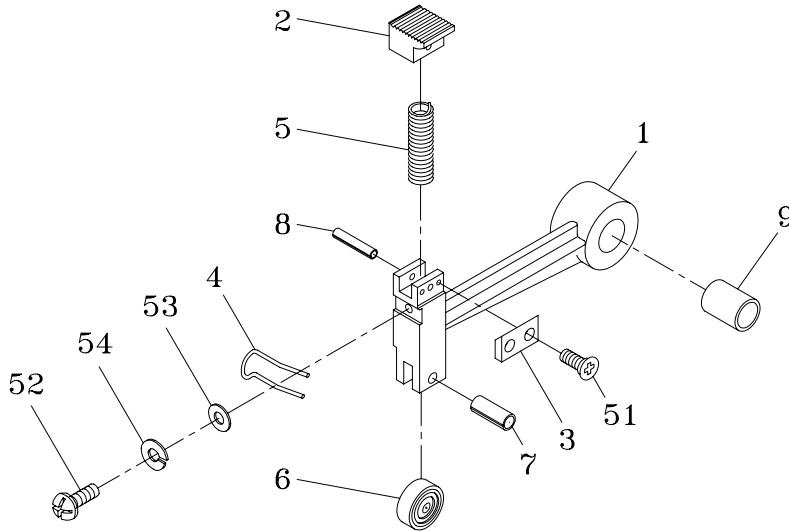
T6-1-31000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-31110	RH, Block Arm	1	
2	T6-1-31120	Upper Cutter	1	
	T6-1-31120S	Upper Cutter (Stainless Steel Model)	1	
3	T6-1-31130	Upper Cutter Pin	1	
4	T6-1-31140	RH, Block Spring	1	
5	BR628ZZ	Bearing, 628ZZ	1	
6	SP0824	Spring Pin, 8x24	1	
51	HBS0835H	HBS, M8x35(H)	2	
52	HN10	HN, M10	1	

1-3-2

CENTER BLOCK ARM ASS'Y T6-1-32000

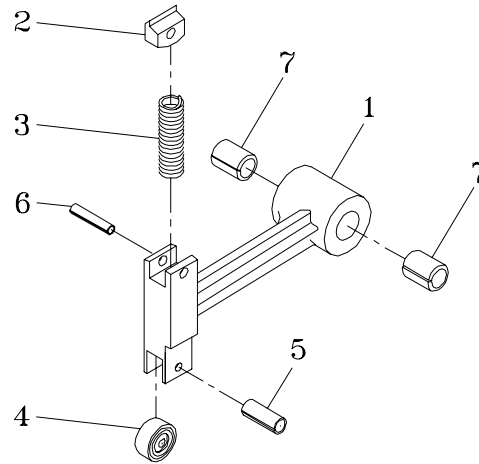


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-32110	Center Block Arm	1	
2	T6-1-32120	Universal Press	1	
	T6-1-32120S	Universal Press (Stainless Steel Model)	1	
3	T6-1-32130	Lower Cutter	1	
	T6-1-32130S	Lower Cutter (Stainless Steel Model)	1	
4	T6-1-32140	Cutter Spring Hook	1	
5	T6-1-32150	LH & Center Block Spring	1	
6	BR628ZZ	Bearing, 628ZZ	1	
7	SP0820	Spring Pin, 8x20	1	
8	SP0622	Spring Pin, 6x22	1	
9	MB2025	Metal Bush, 2025	1	
51	FMS0510S	FMS, M5x10 (Stainless Steel Model)	2	
52	PMS0610	PMS, M6x10	1	
53	PW06A	PW, M6 (A)	1	
54	SW06	SW, M6	1	

1-3-3

LH, BLOCK ARM ASS'Y

T6-1-33000

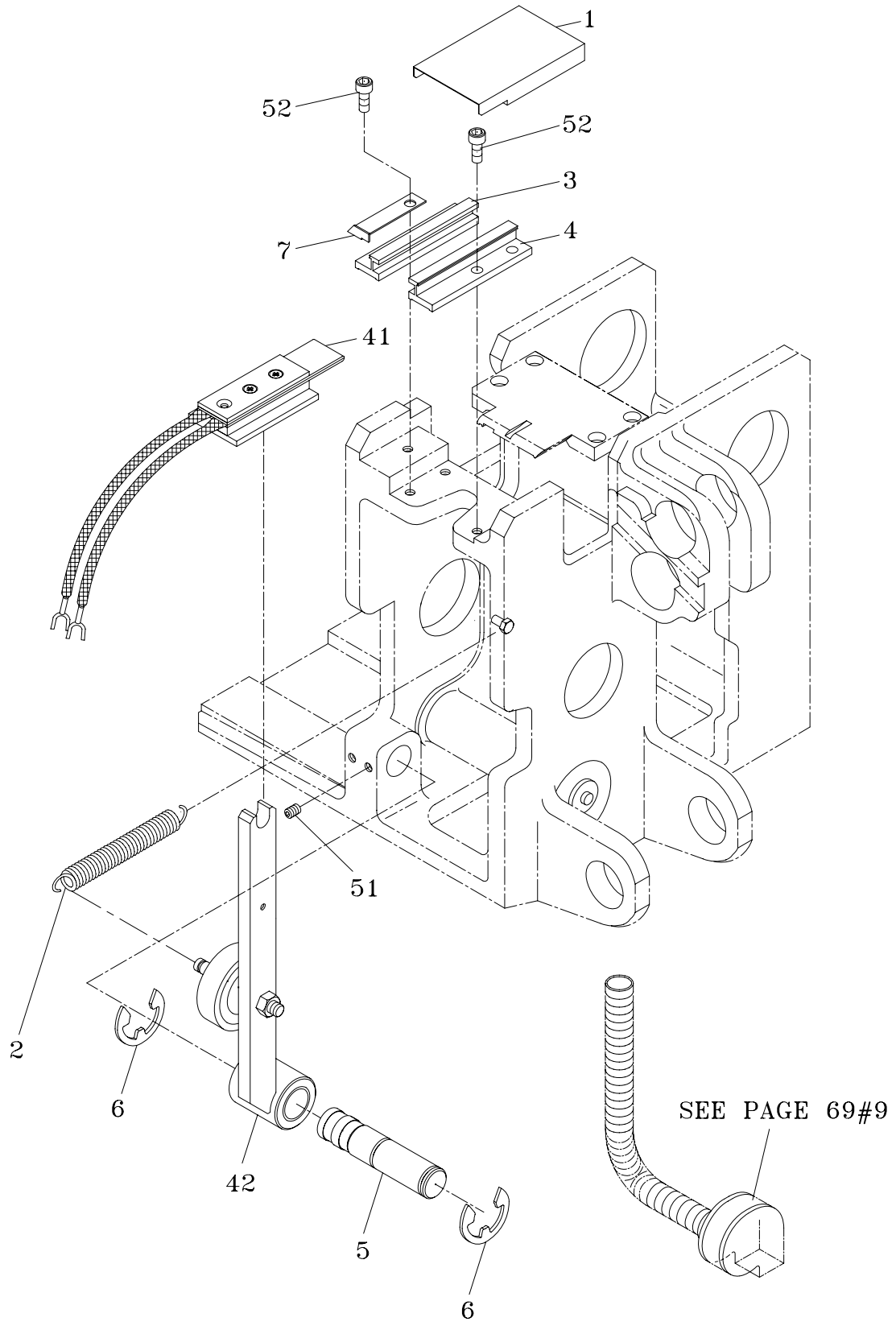


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-33110	LH, Block Arm	1	
2	T6-1-33120	Left Jaw	1	
3	T6-1-32150	LH & Center Block Spring	1	
4	BR628ZZ	Bearing , 628ZZ	1	
5	SP0820	Spring Pin, 8x20	1	
6	SP0622	Spring Pin, 6x22	1	
7	MB2020	Metal Bush, 2020	2	

1-4

HEATER GROUP

T6-1-40003



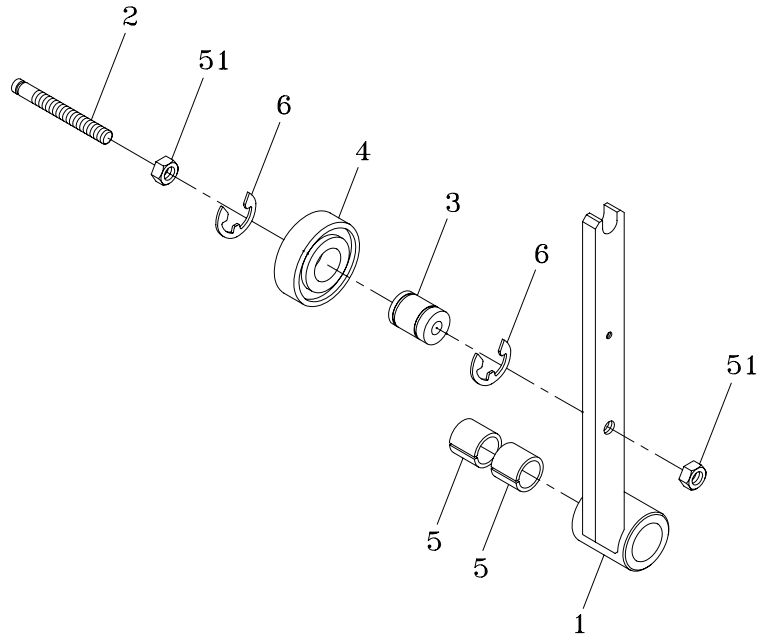
1-4**HEATER GROUP****T6-1-40003**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-40110	Heater Cover(For TP-601A)	1	
	T6-1-40111	Heater Cover(For TP-601B/BP)	1	
2	T6-1-40120	Heater Crank Spring	1	
3	T6-1-40130	Heater Slider Guide (L)	1	
4	T6-1-40140	Heater Slider Guide (R)	1	
5	T6-1-40150	Heater Crank Shaft	1	
6	ER15	Snap Ring, E-15	2	
7	T6-1-40170	Heater Stopper	1	
41	T6-1-41000	Heater Set	1	
42	T6-1-42000	Heater Crank Set	1	SEE PAGE 16
51	HSS0610	HSS, M6x10	2	
52	HBS0615	HBS, M6x15	4	

1-4-2

HEATER CRANK SET

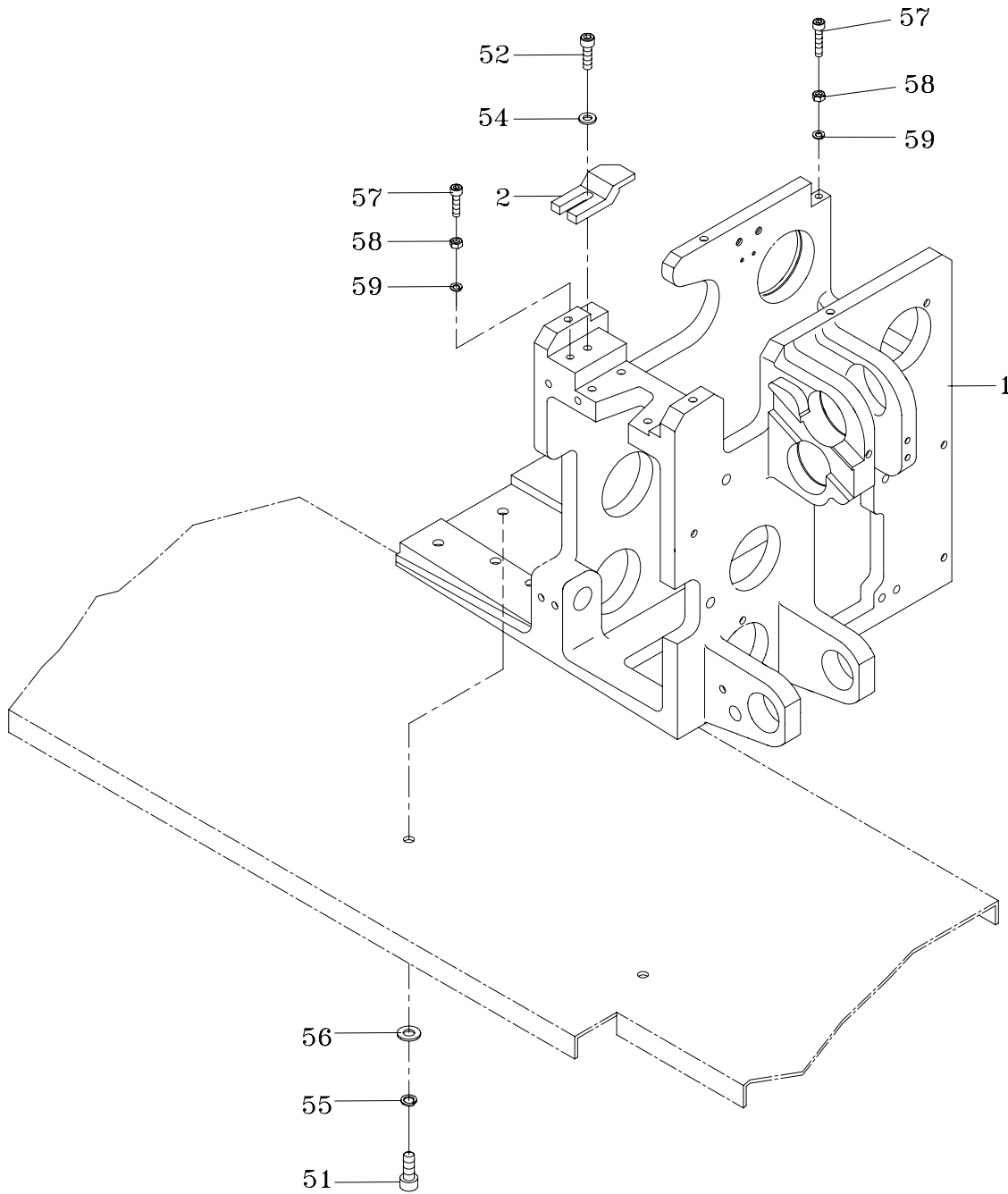
T6-1-42000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-42110	Heater Crank	1	
2	T6-1-42120	Heater Bearing Shaft	1	
3	T6-1-42130	Heater Crank Collar	1	
4	BR6304ZZ	Bearing, 6304ZZ	1	
5	MB2015	Metal Bush, 2015	2	
6	ER15	Snap Ring, E-15	2	
51	HN08	HN, M8	2	

1-5 STRAPPING HEAD GROUP

T6-1-50004
T6-1-50005



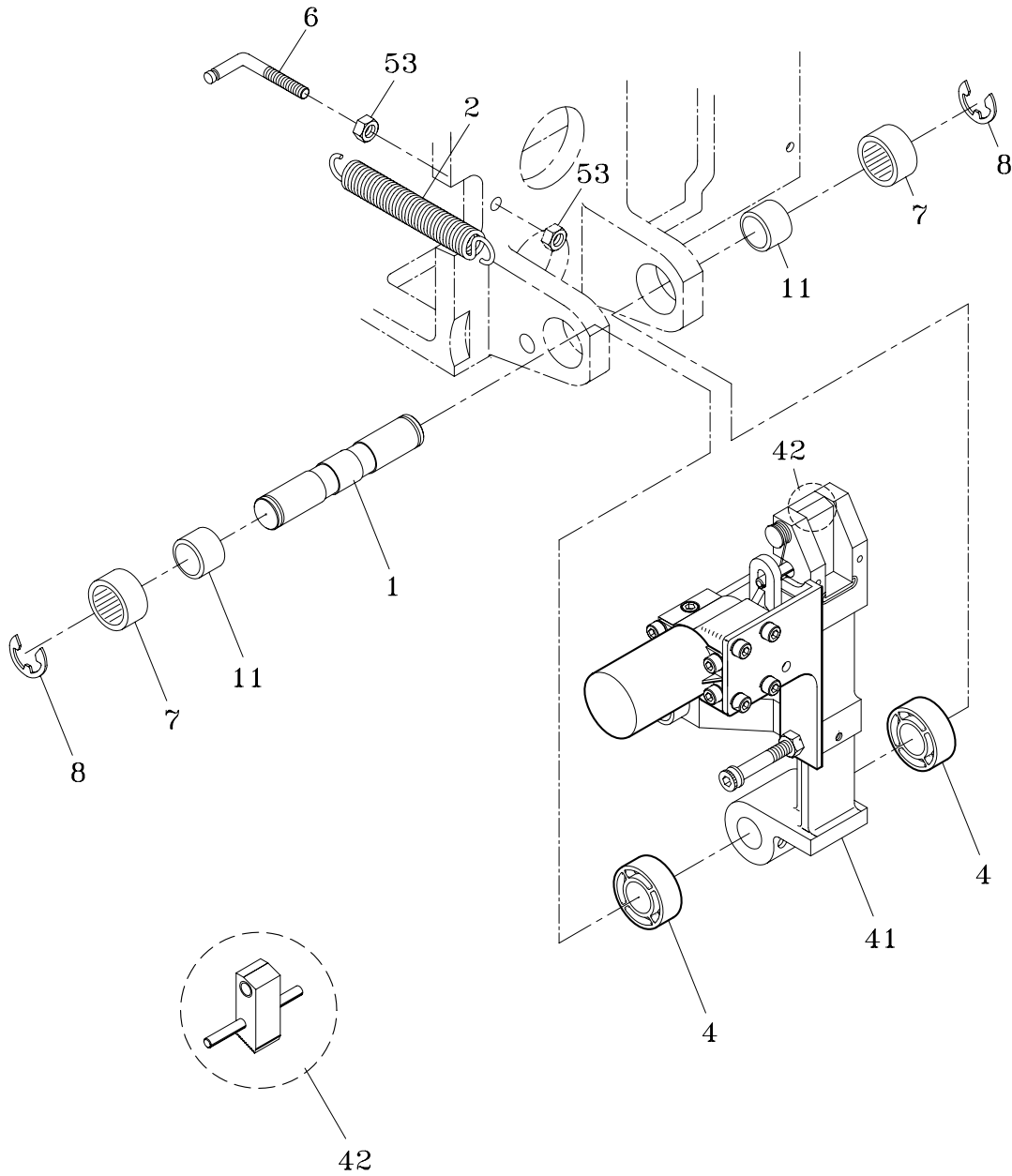
1-5**STRAPPING HEAD GROUP****T6-1-50004****T6-1-50005**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-50004	Strapping Head Group (For TP-601B/TP-601BP)	1	
	T6-1-50005	Strapping Head Group (For TP-601A)	1	
1	T6-1-50102	Strapping Head (For TP-601B/TP-601BP)	1	
	T6-1-50103	Strapping Head (For TP-601A)	1	
2	T6-1-50111	Band Width Block (For TP-601A)	1	
	T6-1-50112	Band Width Block (For TP-601B/TP-601BP)	1	
51	HBS0820	HBS, M8x20	4	
52	HBS0620	HBS, M6x20 (For TP-601A)	1	
	HBS0516	HBS, M5x16 (For TP-601B/BP)	1	
54	PW06B	PW, M6 (B) (For TP-601A)	1	
	PW05	PW, M5 (For TP-601B/BP)	1	
55	SW08	SW, M8	4	
56	PW08C	PW, M8 (C)	4	
57	HBS0525	HBS, M5x25 (For TP-601B/TP-601BP)	2	
58	HN05	HN, M5 (For TP-601B/TP-601BP)	2	
59	SW05	SW, M5 (For TP-601B/TP-601BP)	2	

1-6

TENSION GROUP

T6-1-60003



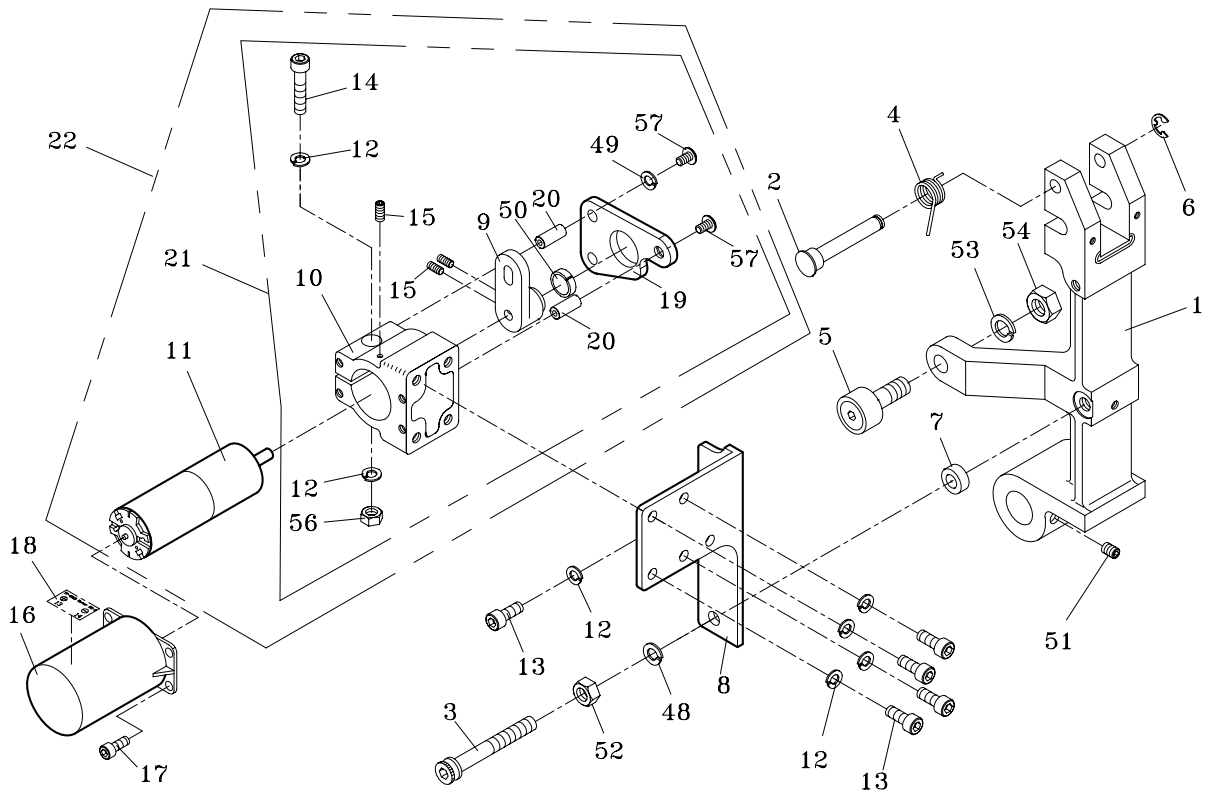
1-6**TENSION GROUP****T6-1-60003**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-60111	Tension Arm Shaft	1	
2	T6-1-60120	Tension Arm Spring	1	
4	T6-1-60140	Tension Arm Spacer	2	
6	T6-1-60160	Tension Arm Spring Hook L-Type	1	
7	BRHK2516	Bearing, HK2516	2	
8	ER15	Snap Ring, E-15	2	
11	BRIR202517	Bearing, IR202517	2	
41	T6-1-61001	Tension Arm Ass'y	1	SEE PAGE 21
42	T6-1-62000	Tension Jaw Set	1	
	T6-1-62000S	Tension Jaw Set (Stainless Steel Model)	1	
53	HN08	HN, M8	2	

1-6-1

TENSION ARM ASS'Y

T6-1-61001



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-61110	Tension Arm	1	
2	T6-1-61120	Tension Jaw Shaft	1	
3	T6-1-61130	Tension Arm Spring Hook I-Type	1	
4	T6-1-61140	Tension Jaw Spring	1	
5	T6-1-20250	Cam Follower, KR22xLL	1	
6	ER06	Snap Ring, E-6	1	
7	T6-1-61170	Spacer	1	
8	T6-1-61180	Support	1	
9	T6-1-61190	Lever	1	
10	T6-1-61200	Bracket	1	
11	T6-1-61210	Motor (M5-1)	1	
12	SW06	SW, M6	9	
13	HBS0616	HBS, M6x16	5	
14	HBS0630	HBS, M6x30	1	
15	HSS0508	HSS, M5x8	3	
16	T6-1-61260	Cover	1	
17	HBS0510	HBS, M5x10	4	
18	T6-1-61280	Panel	1	

1-6-1**TENSION ARM ASS'Y****T6-1-61001**

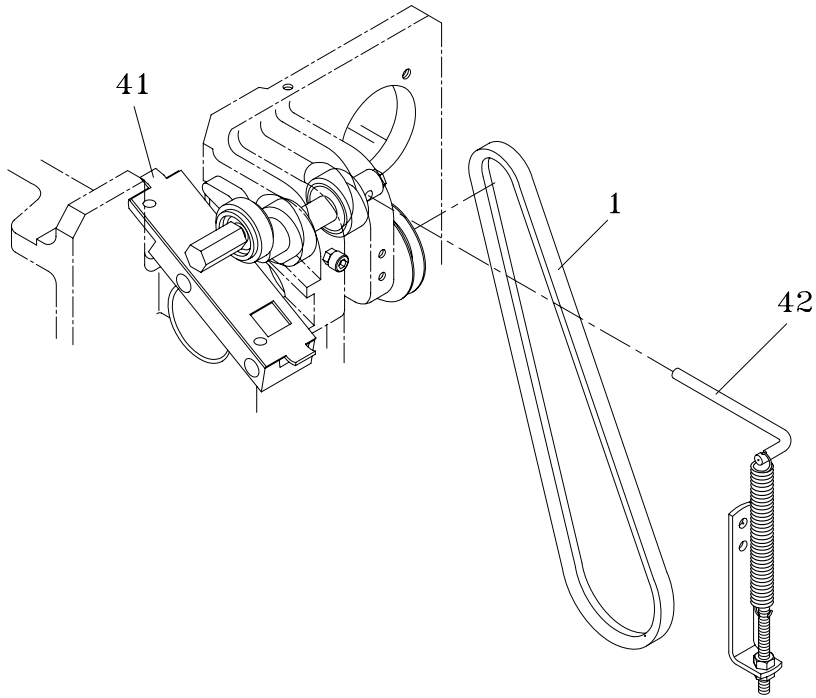
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19	T6-1-61290	Support Plate	1	
20	T6-1-61300	Collar	3	
21	T6-1-61100	Bracker Ass'y	1	
22	T6-1-61101	Motor (M5-1) Ass'y	1	
48	SW08	SW, M8	1	
49	SW05	SW, M5	2	
50	MB1504	Metal Bush, 1504	1	
51	HSS0810	HSS, M8x10	2	
52	HN08	HN, M8	1	
53	SW10	SW, M10	1	
54	HN10	HN, M10	1	
56	HN06	HN, M6	1	
57	THS0540	THS, M5x40	3	

1-7

FEED GROUP

T6-1-70004

T6-1-70005



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-70004	Feed Group (For 12mm)	1	
	T6-1-70005	Feed Group (For 9mm)	1	
1	T6-1-70112	V-Belt M-23	1	
41	T6-1-71002	Feed Ass'y (For 12mm)	1	SEE PAGE 24
	T6-1-71003	Feed Ass'y (For 9mm)	1	SEE PAGE 24
42	T6-1-72000	Upper Adjusting Weight Set	1	SEE PAGE 26

1-7-1

FEED ASS'Y

T6-1-71002

T6-1-71003

