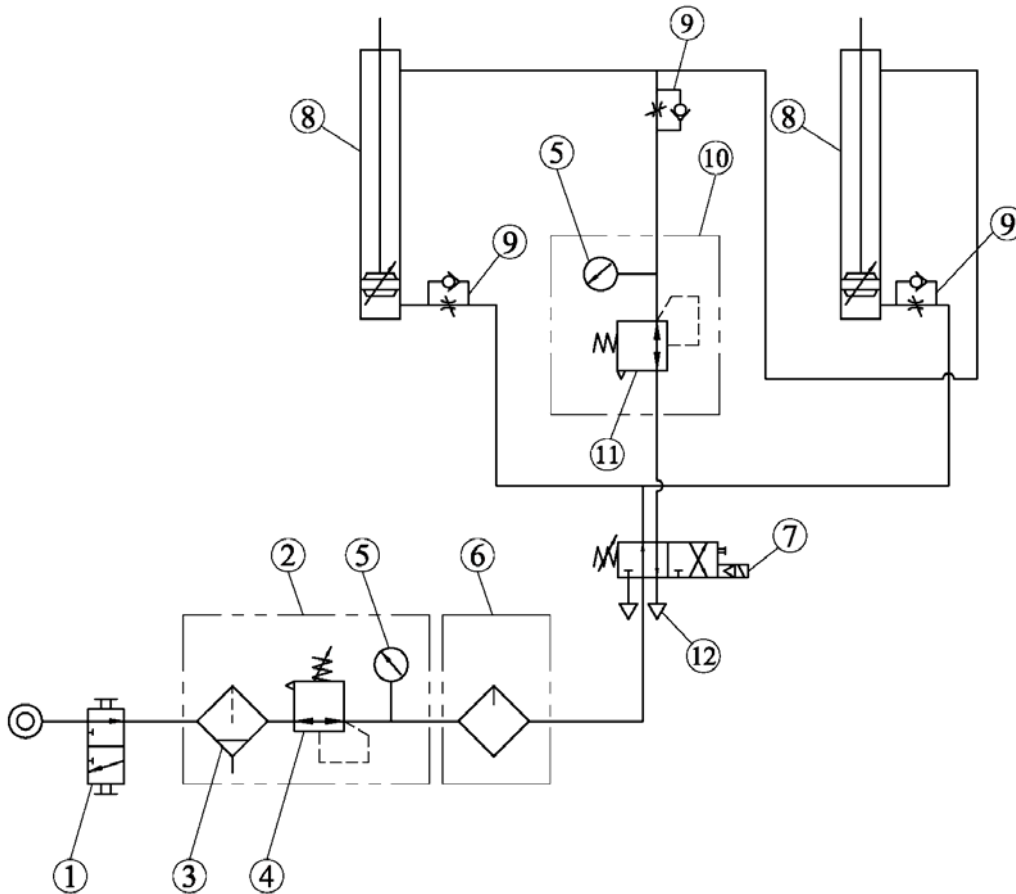


PART II

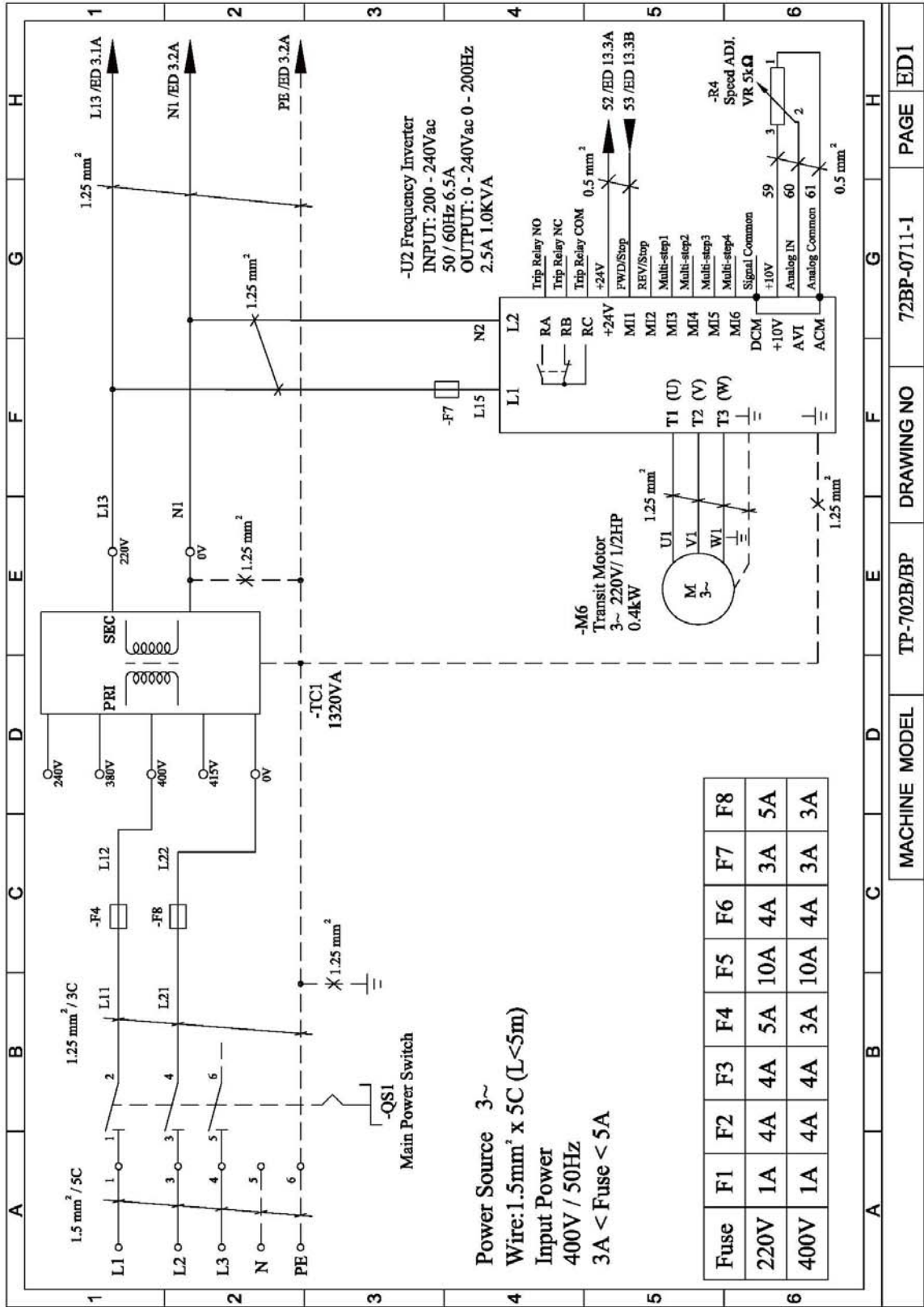
1 Pneumatic System Diagram

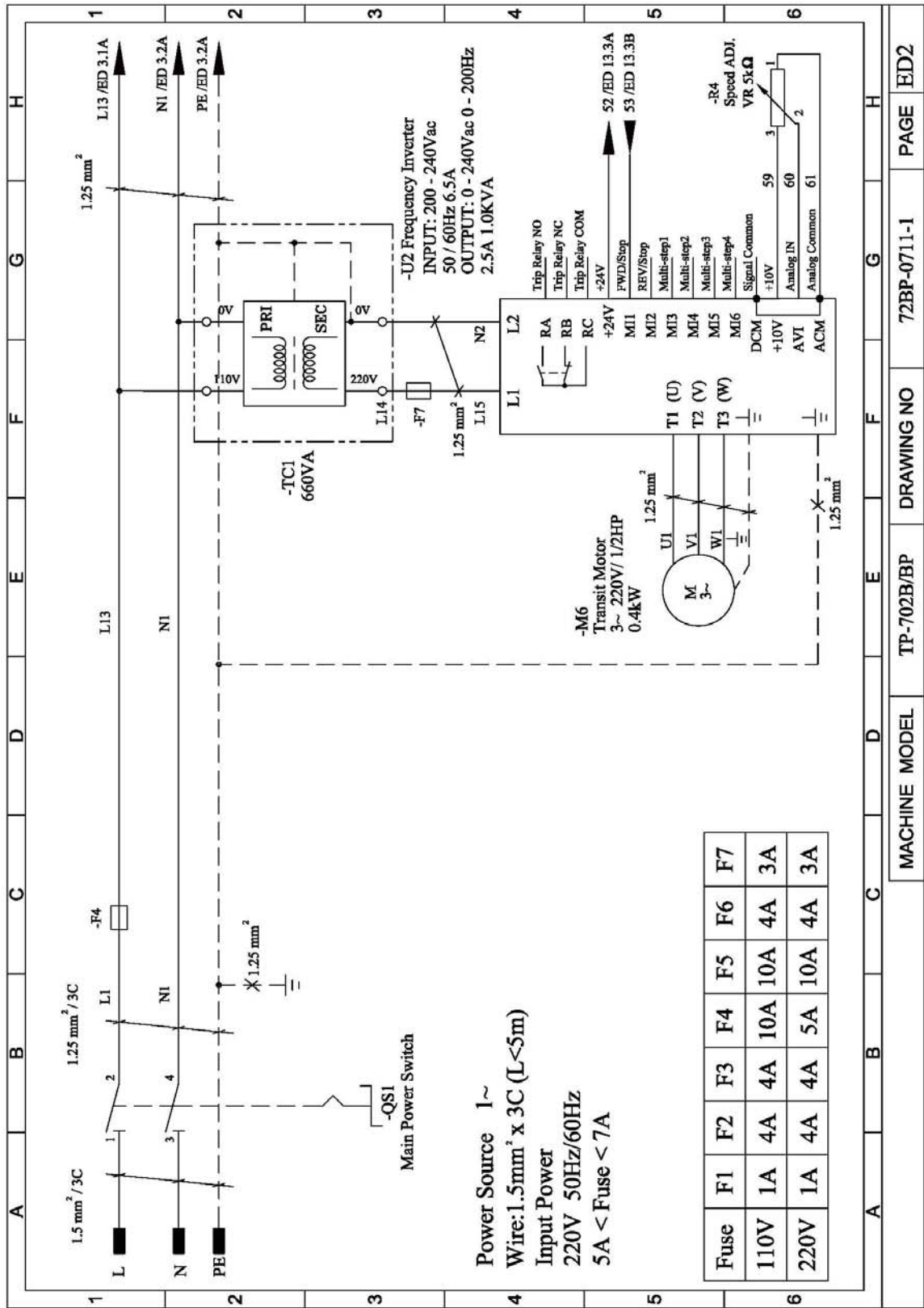


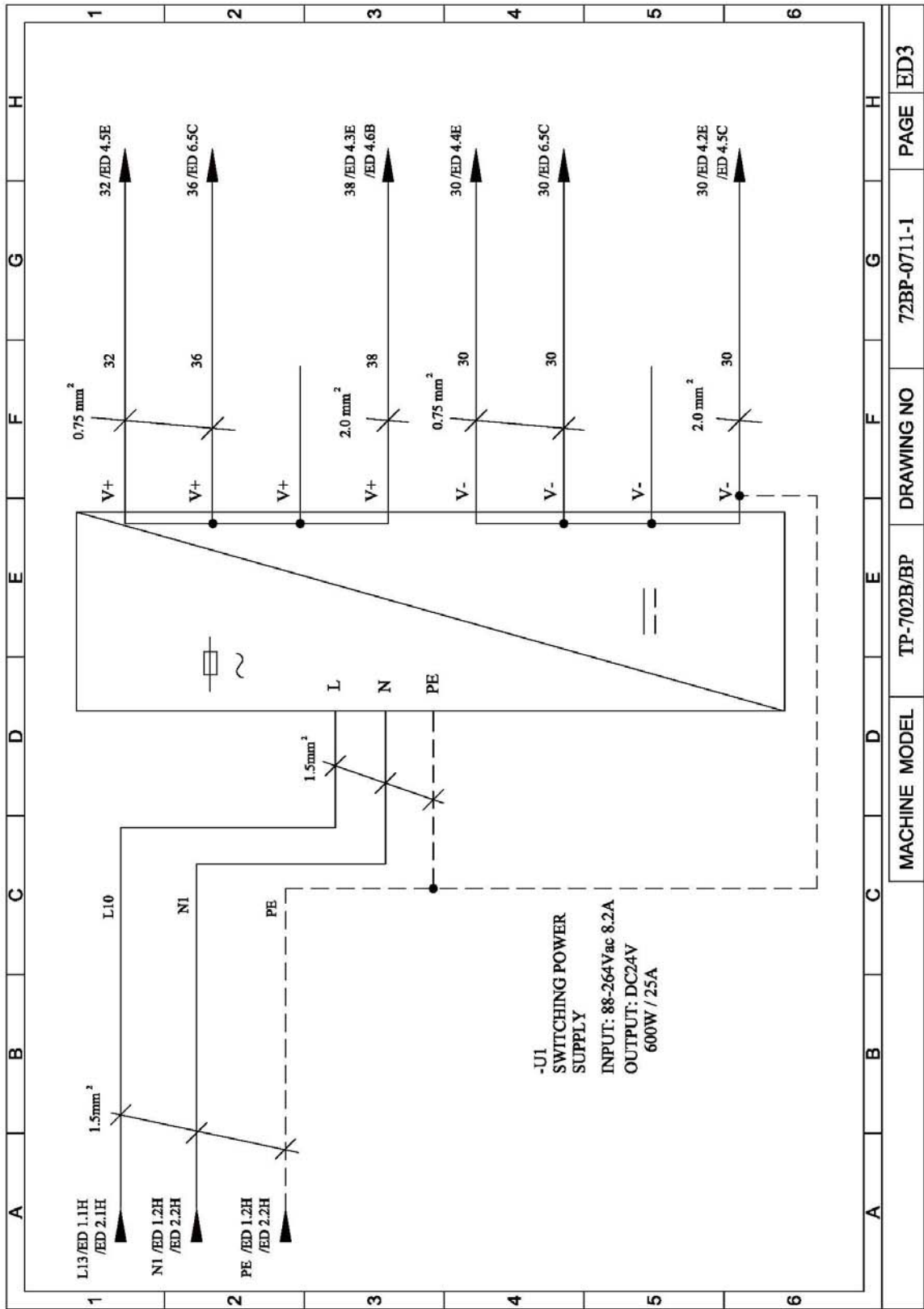
REF. NO.	DESCRIPTION	Q'TY
1	Manual Spool Valve	1
2	Filter / Regulator Combination	1
3	Filter	1
4	Regulator (Hi-Pressure)	1
5	Pressure Gauge	2
6	Lubricator	1
7	Solenoid Valve (5/3)	1
8	Cylinder	2
9	Control Valve	3
10	Air Regulator	1
11	Regulator (Low-Pressure)	1
12	Brass Silencer	2

2 Wiring Diagram

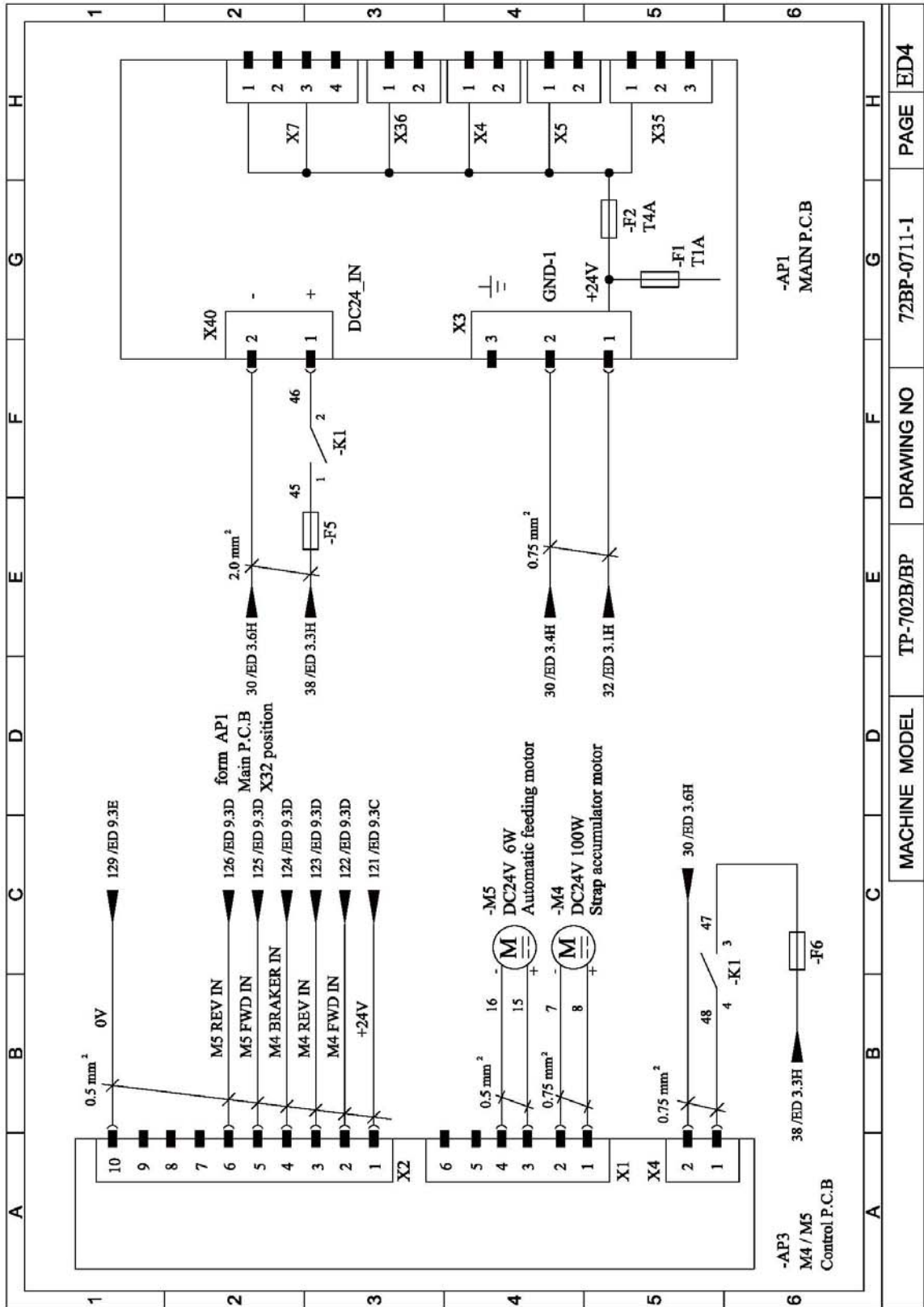
a. (For P.C.B. Control)

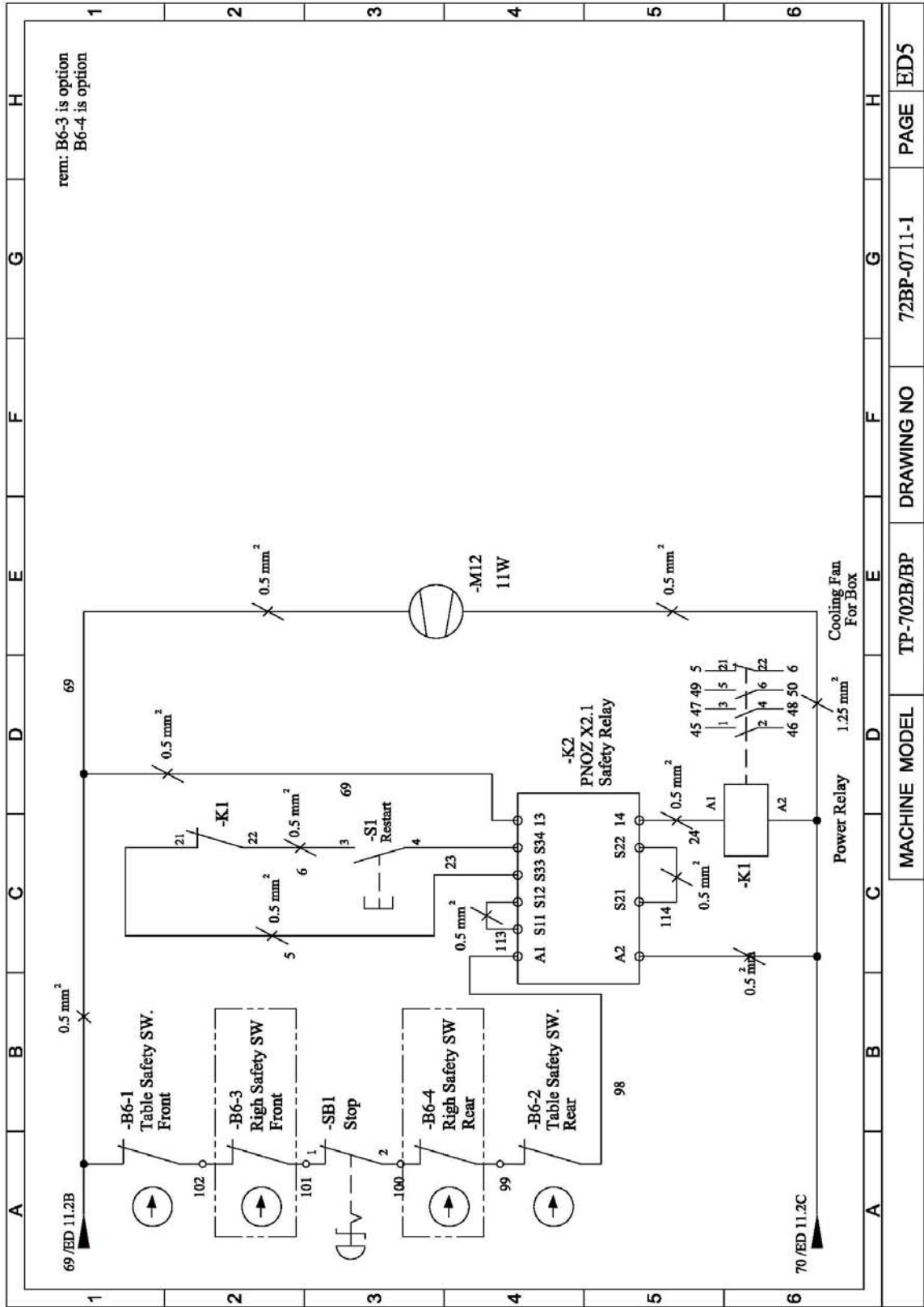


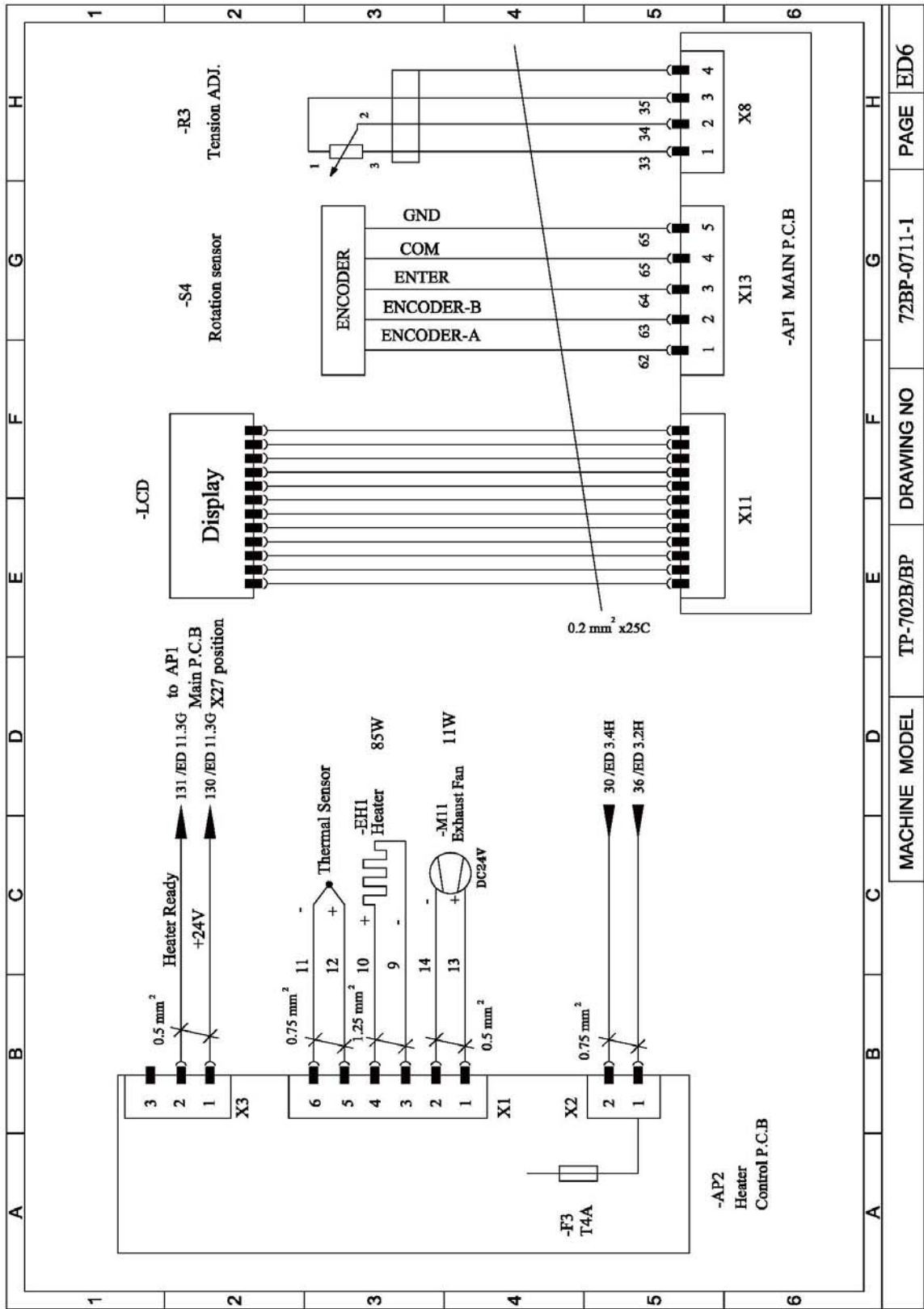




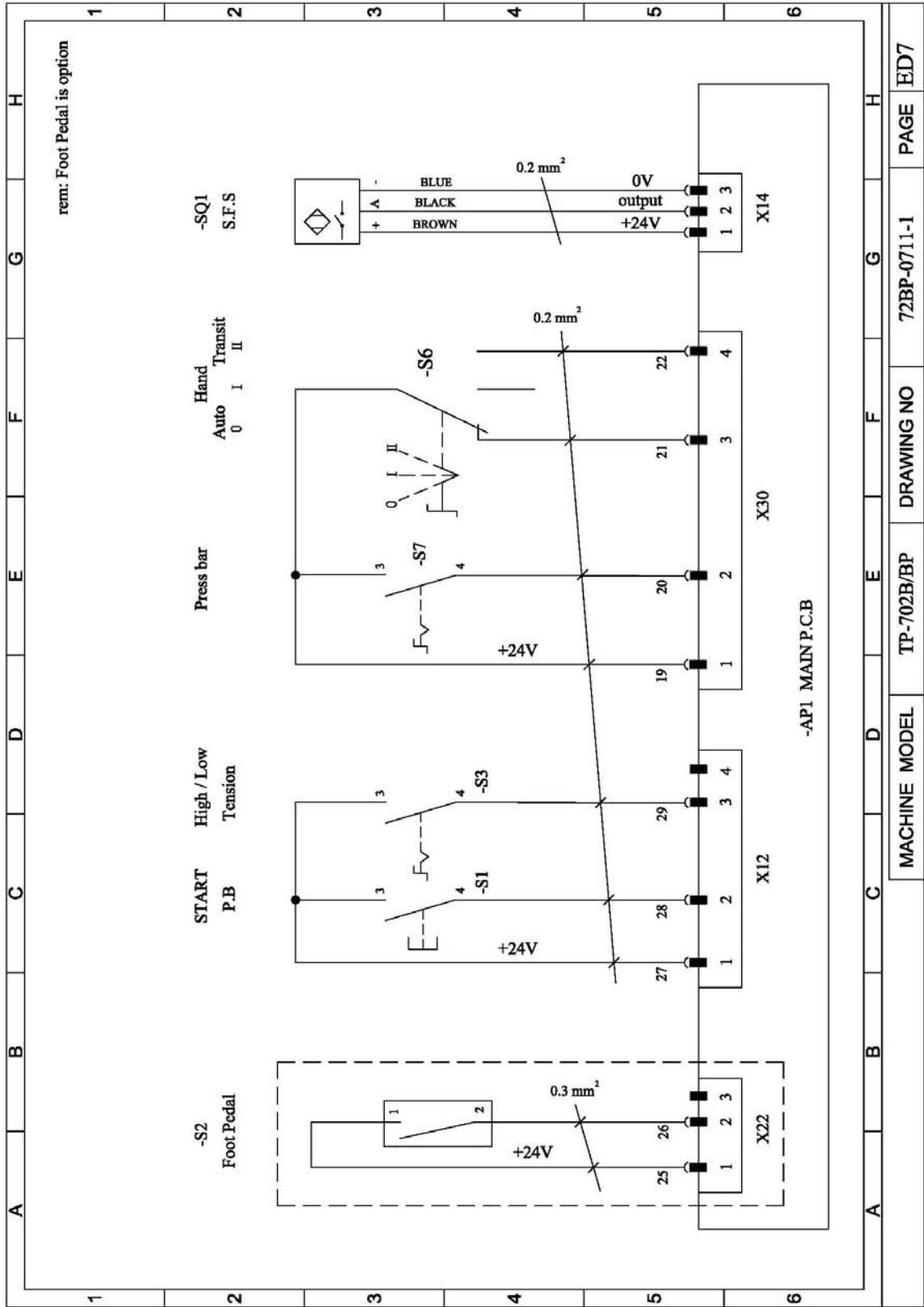
MACHINE MODEL	TP-702B/BP	DRAWING NO	72BP-0711-1	PAGE	ED3
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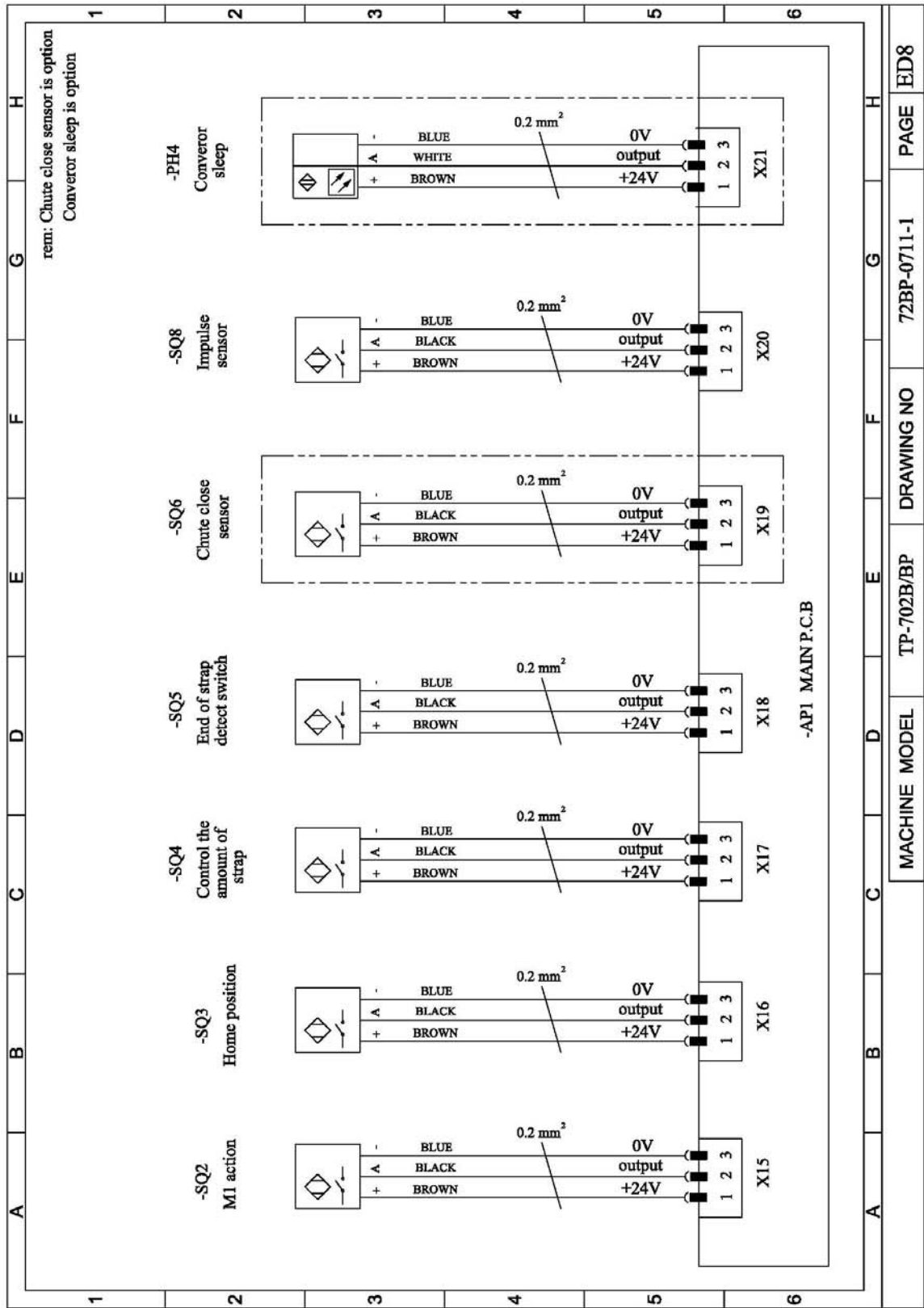


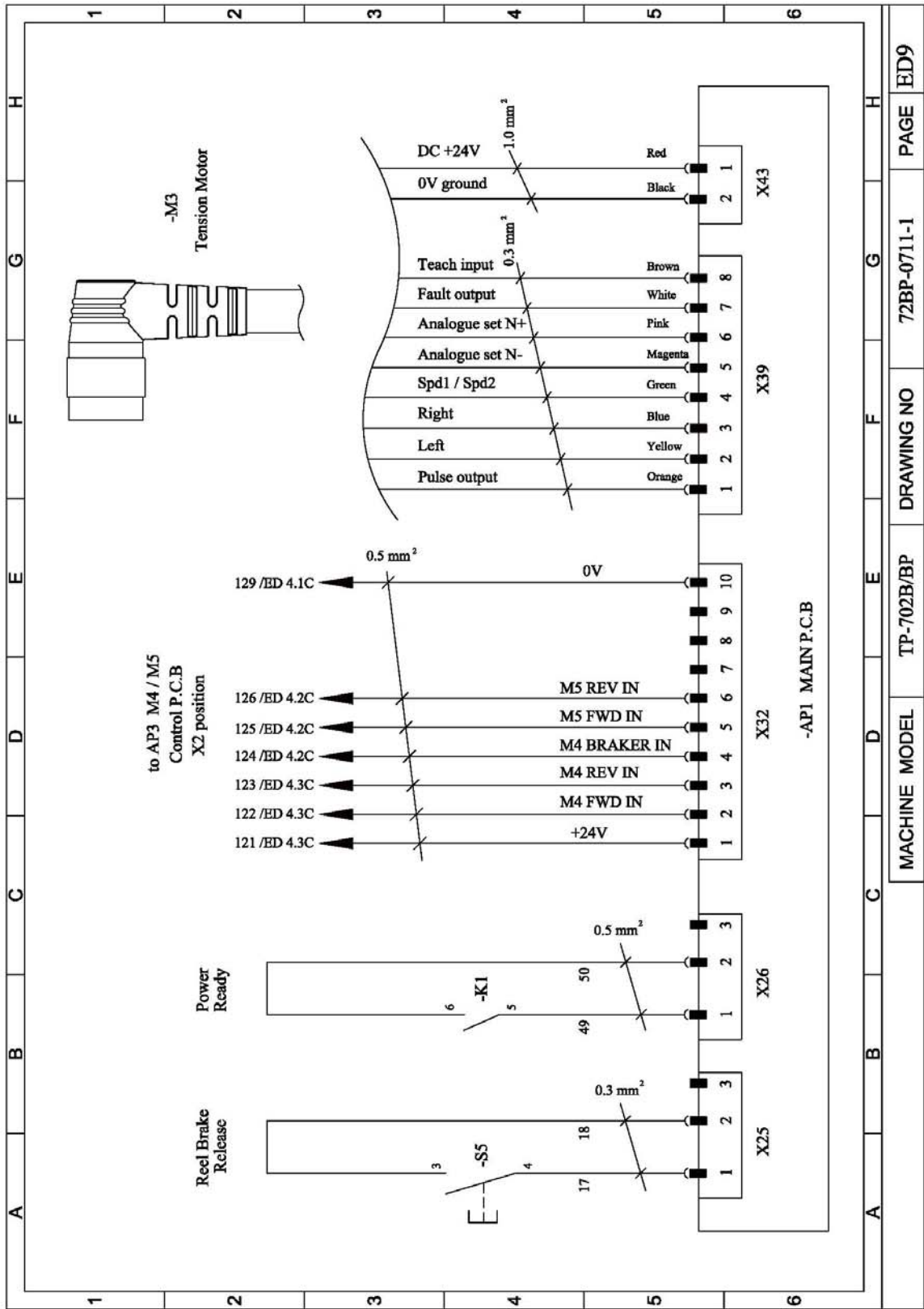


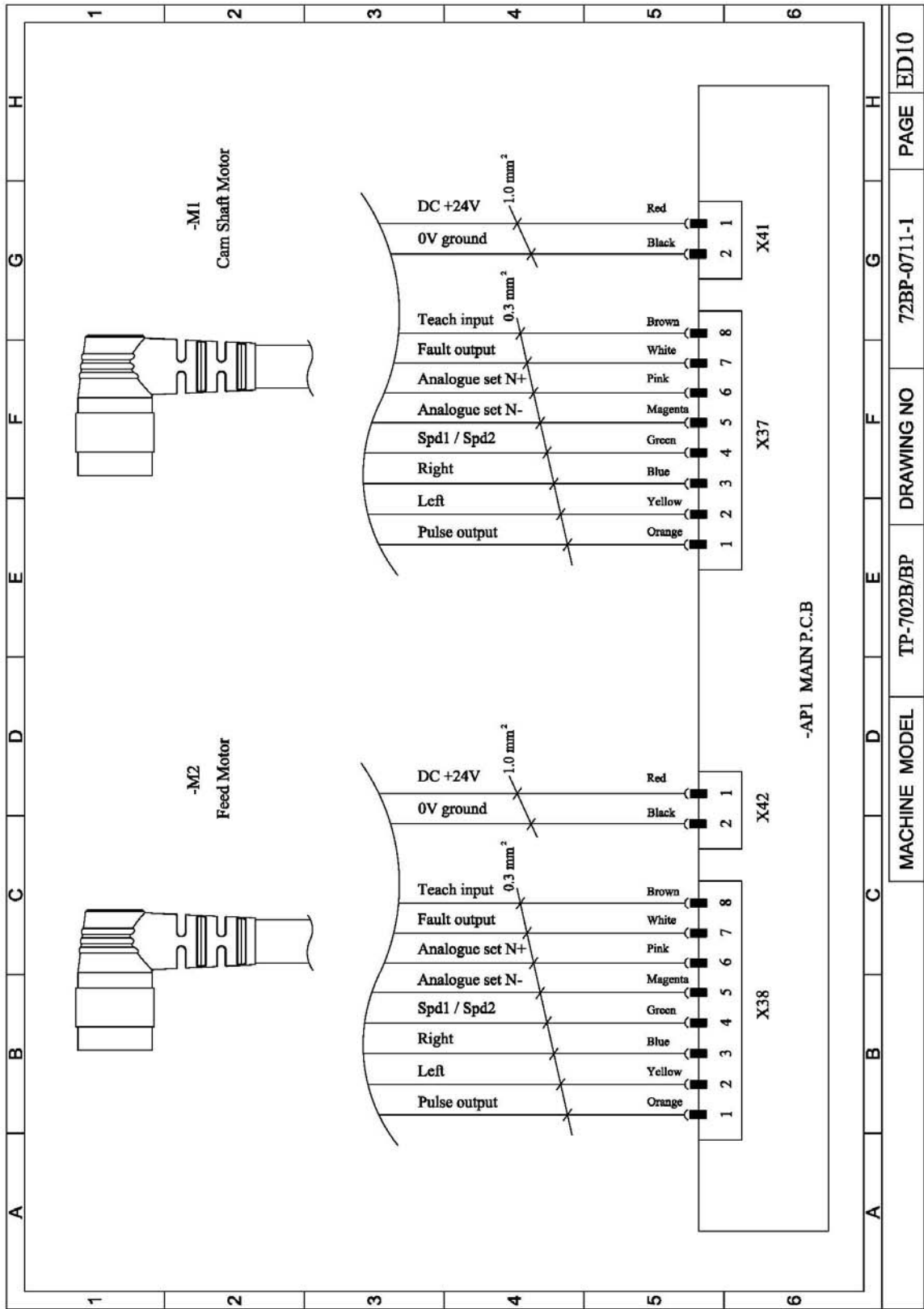
MACHINE MODEL	TP-702B/BP	DRAWING NO	72BP-0711-1	PAGE	ED6
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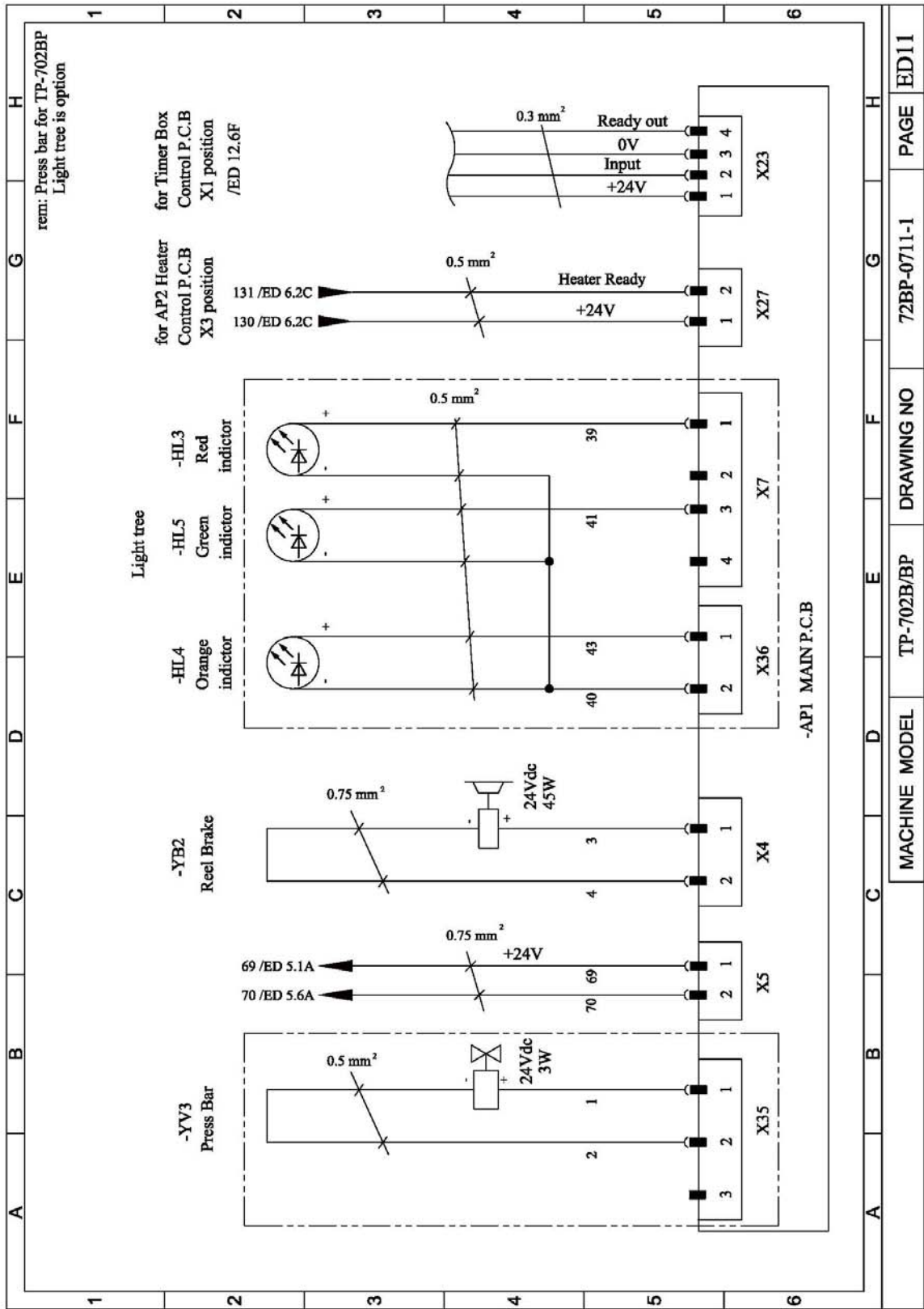


MACHINE MODEL	TP-702B/BP	DRAWING NO	72BP-0711-1	PAGE	ED7
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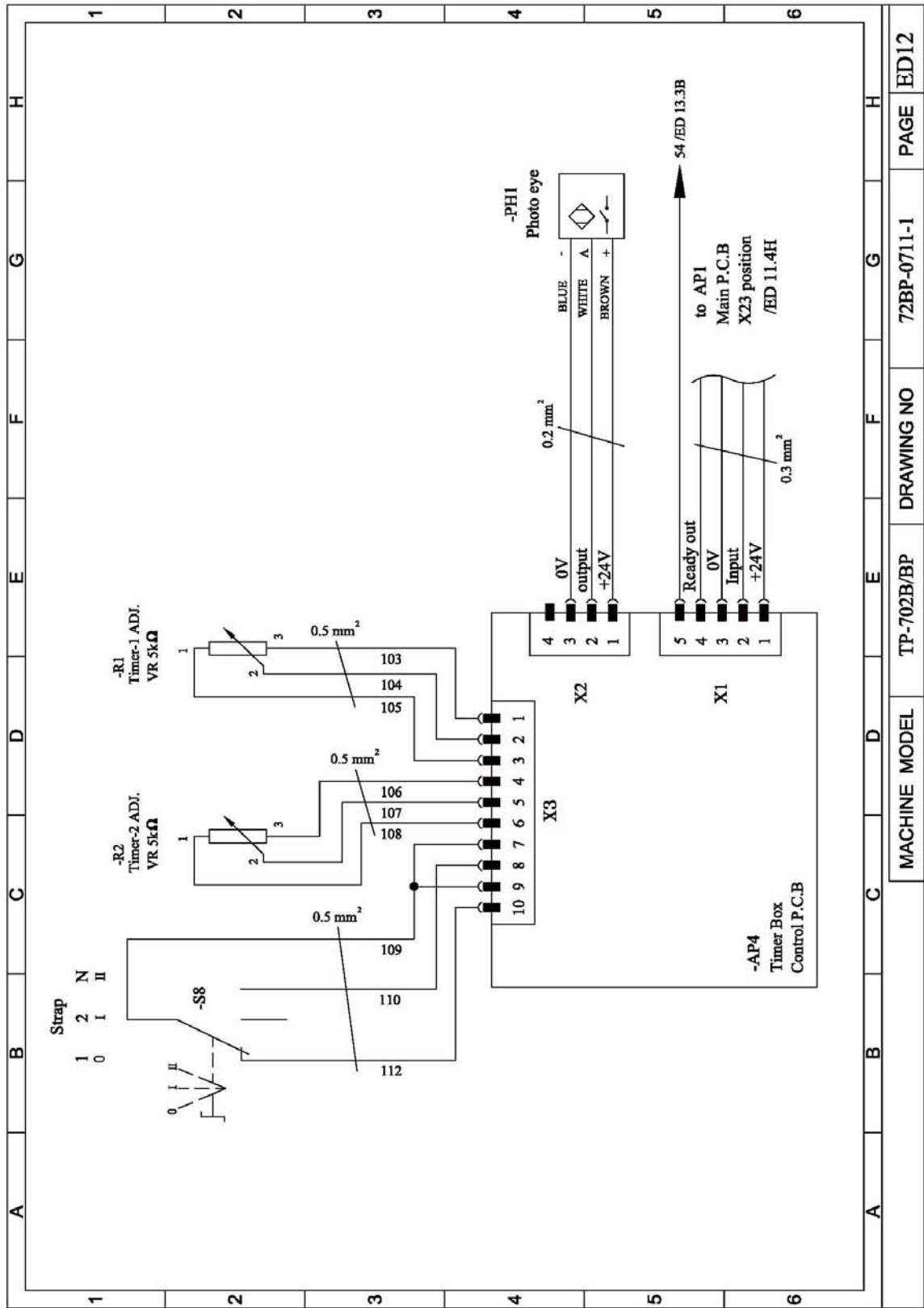


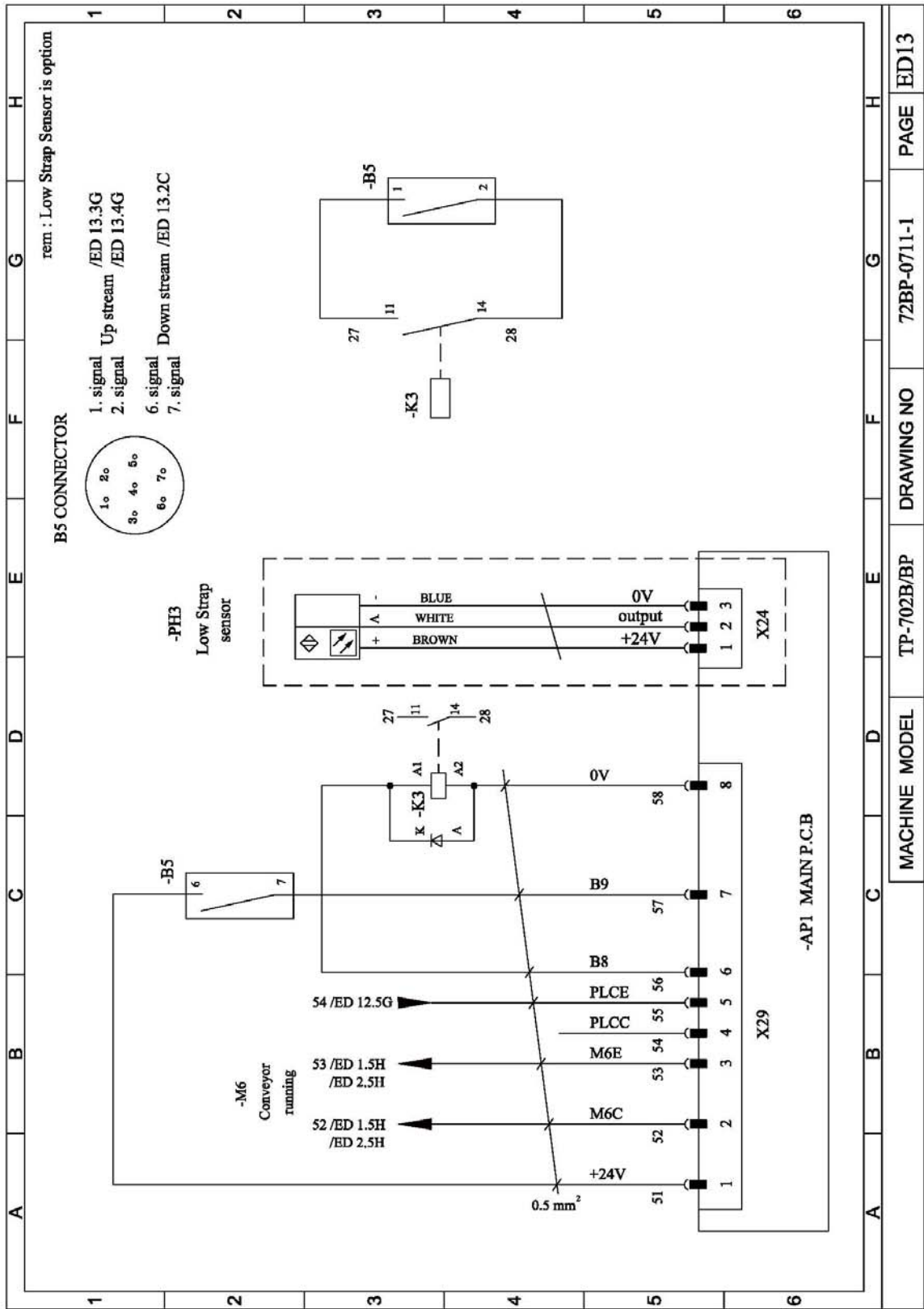


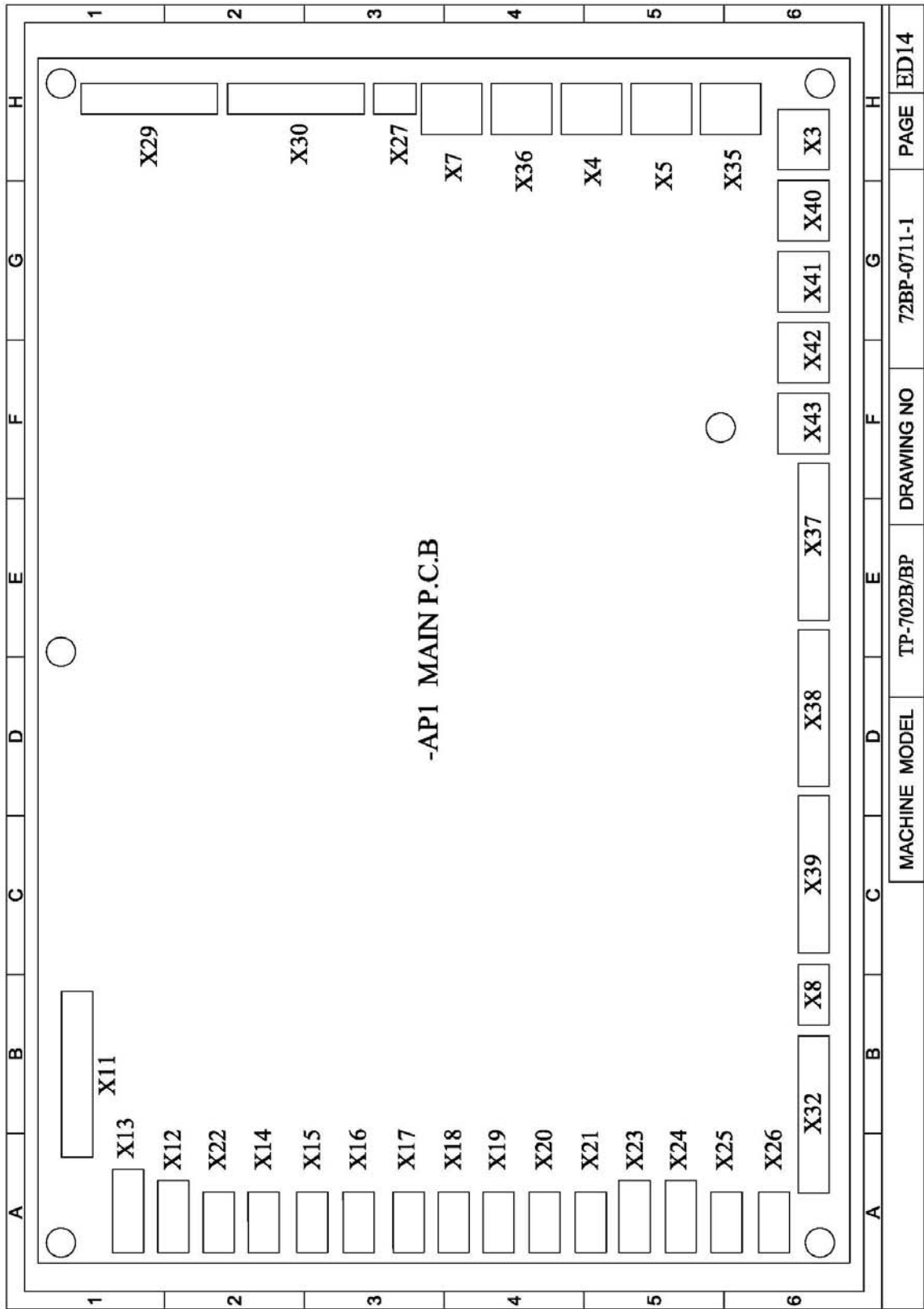




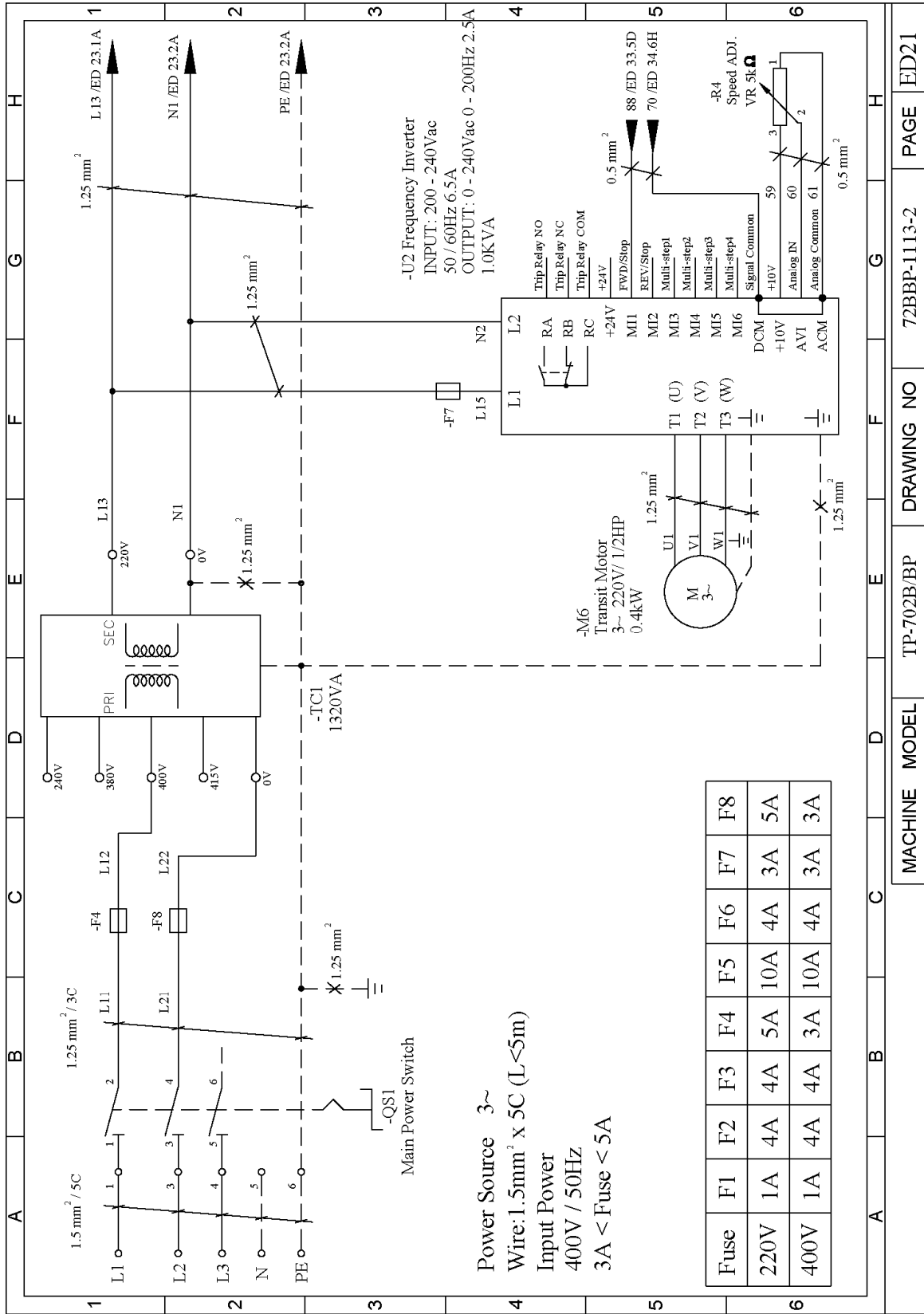
MACHINE MODEL	TP-702B/BP	DRAWING NO	72BP-0711-1	PAGE	ED11
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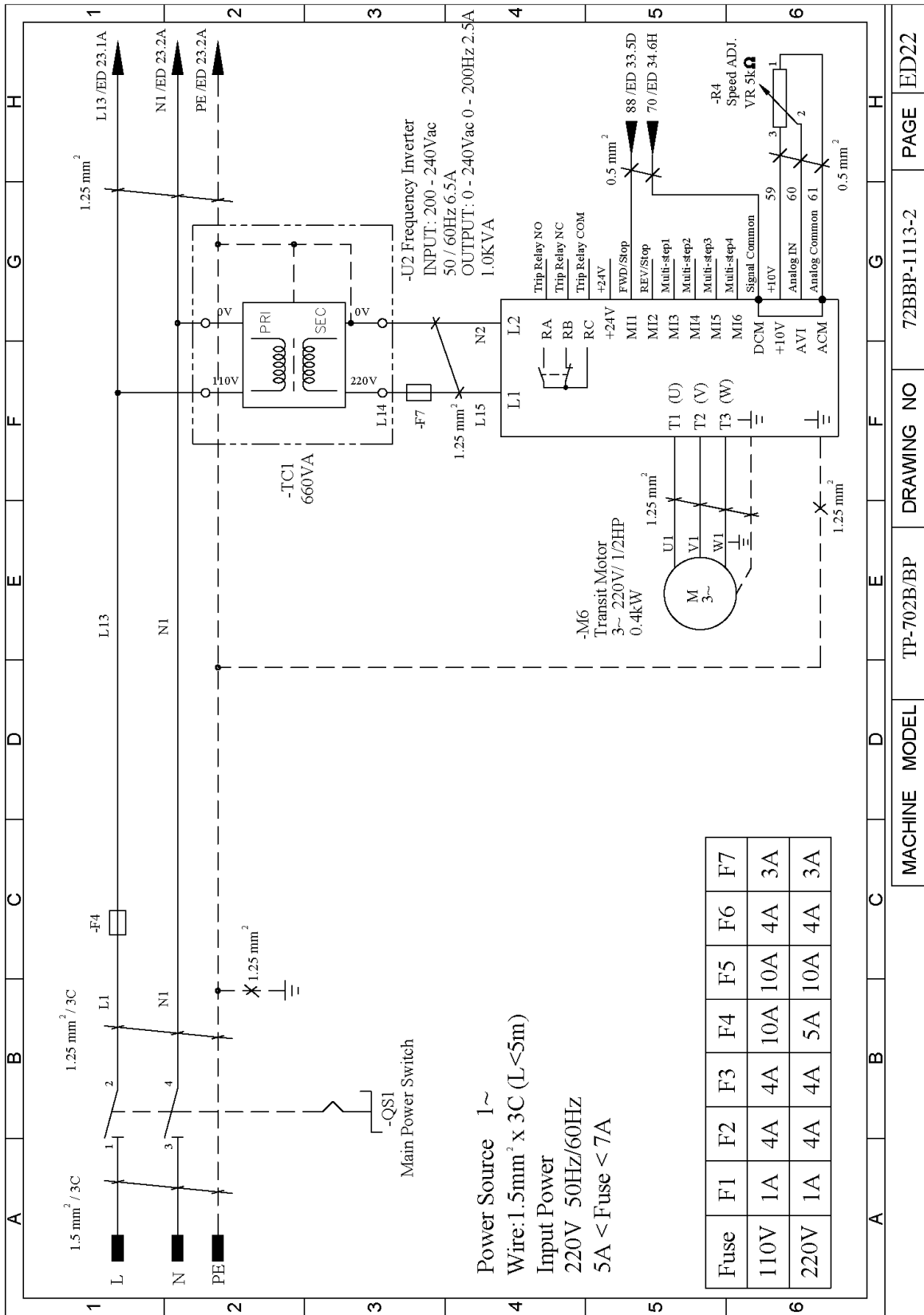


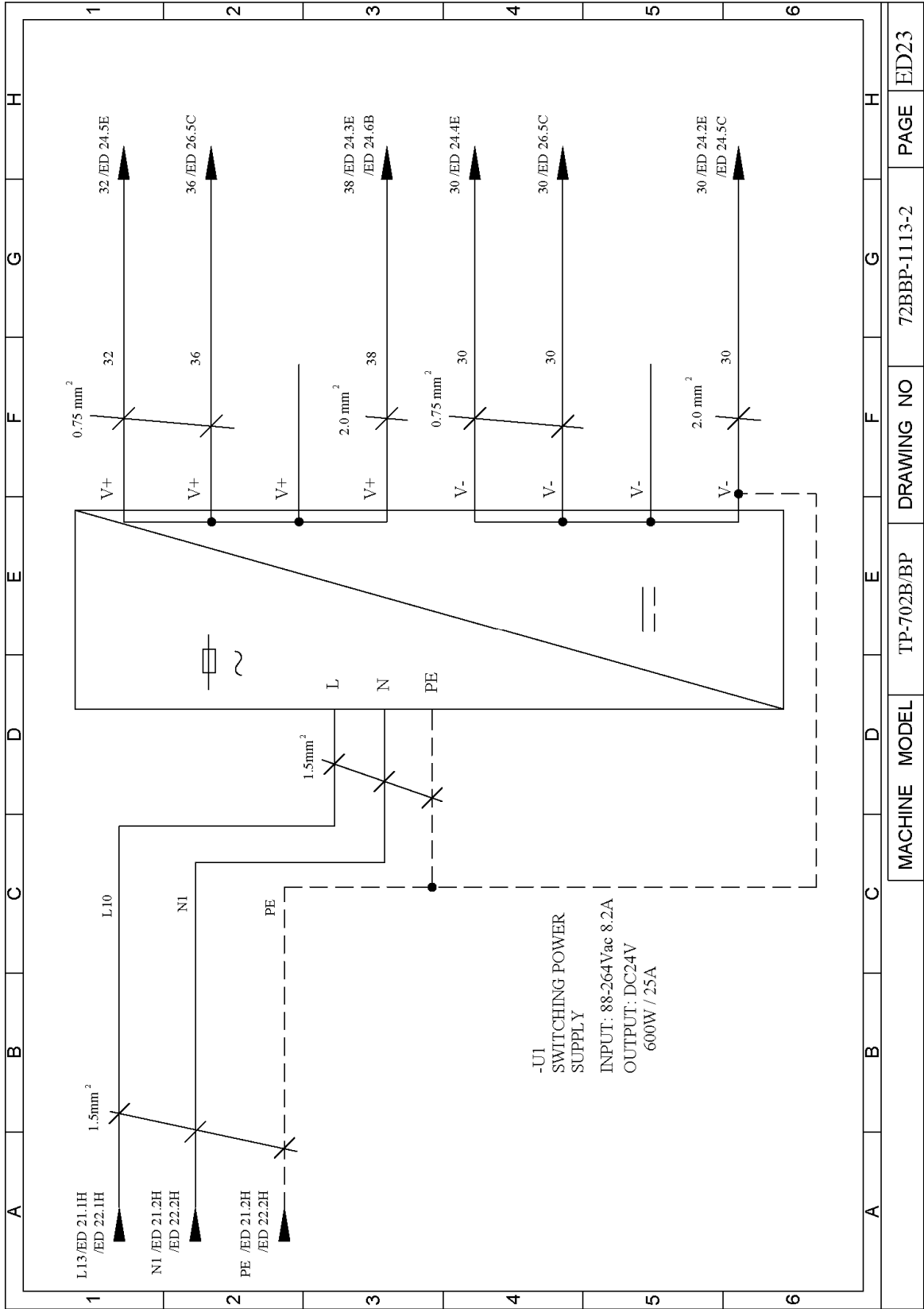


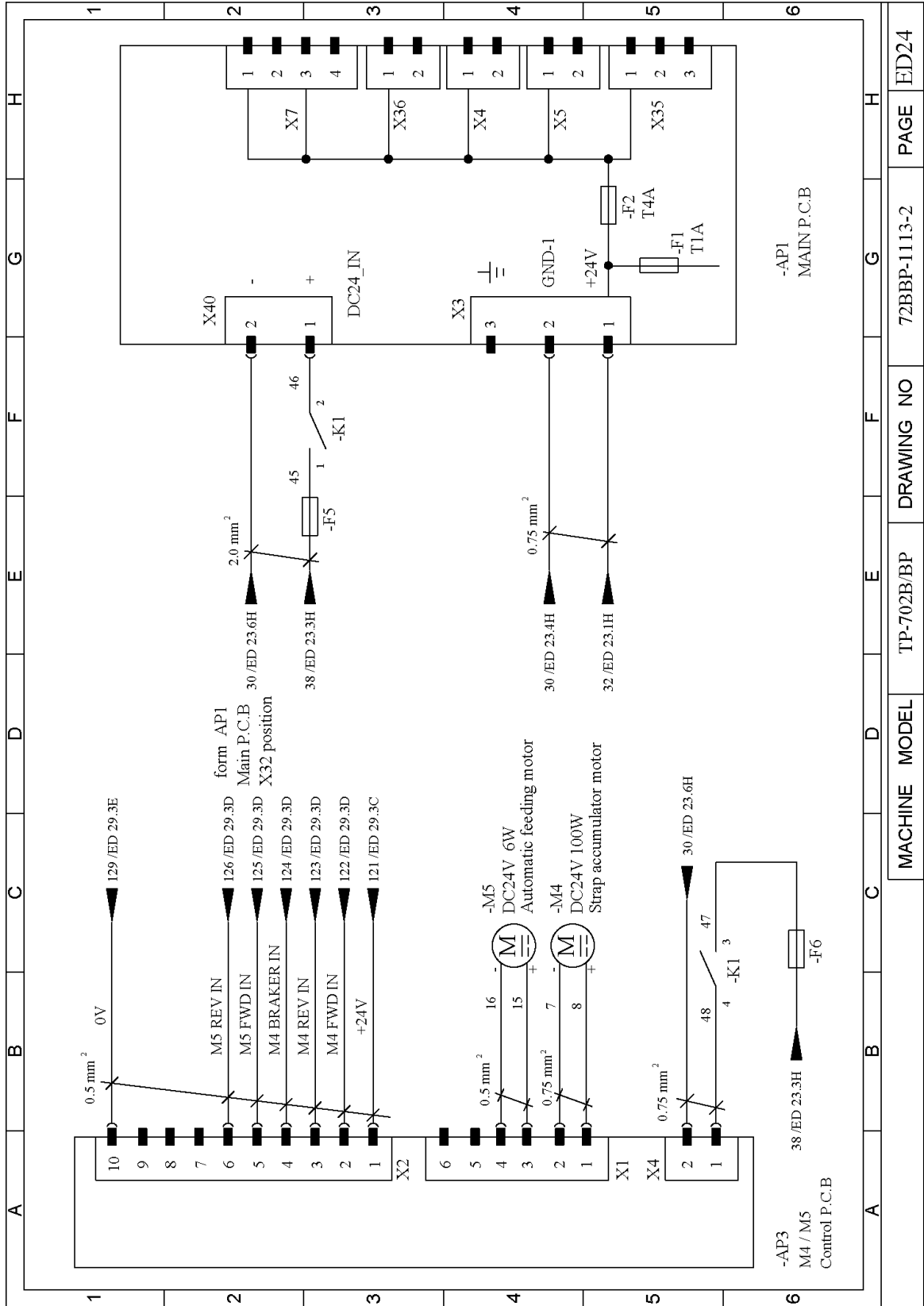


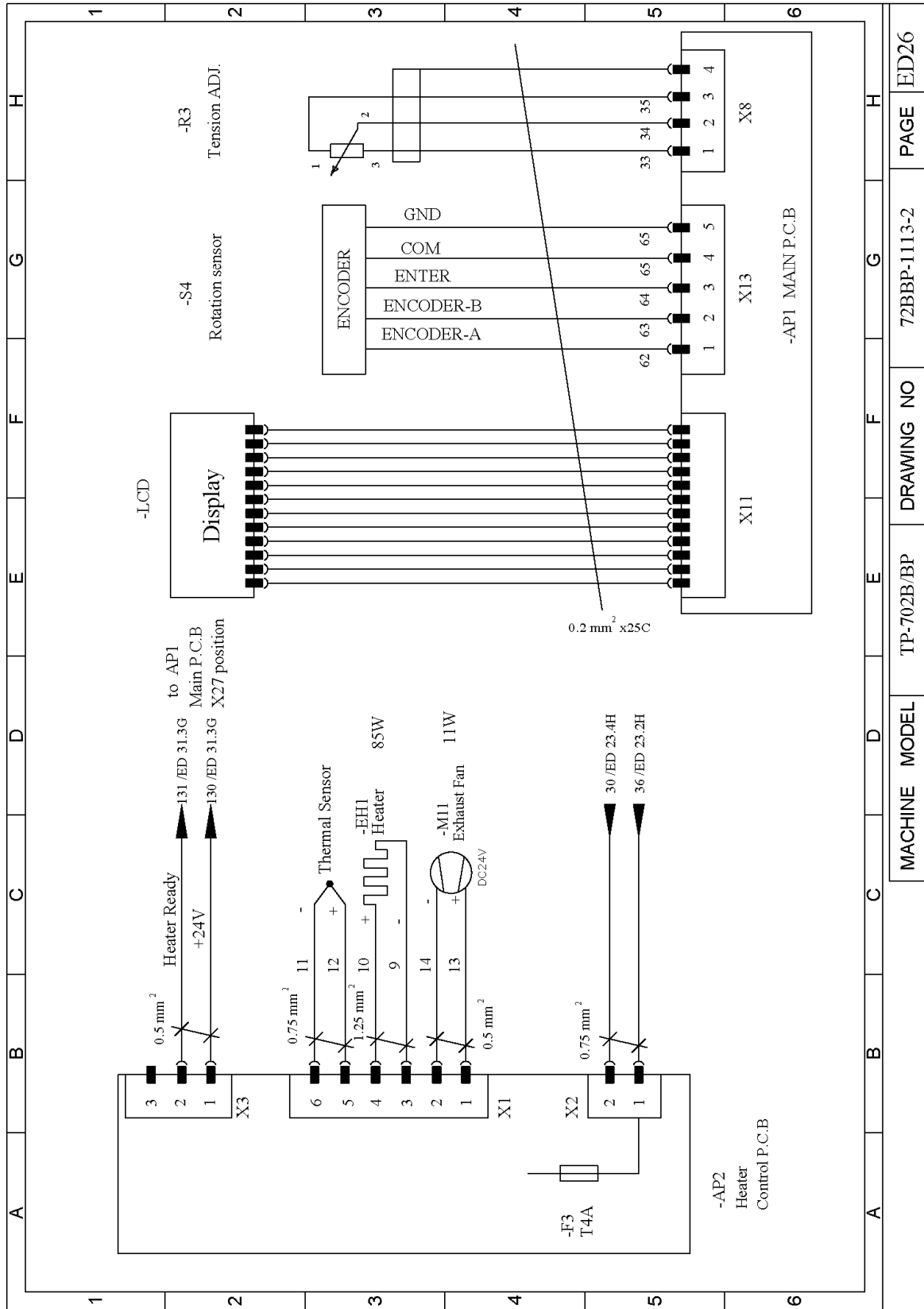
b. [For PLC (Option)]

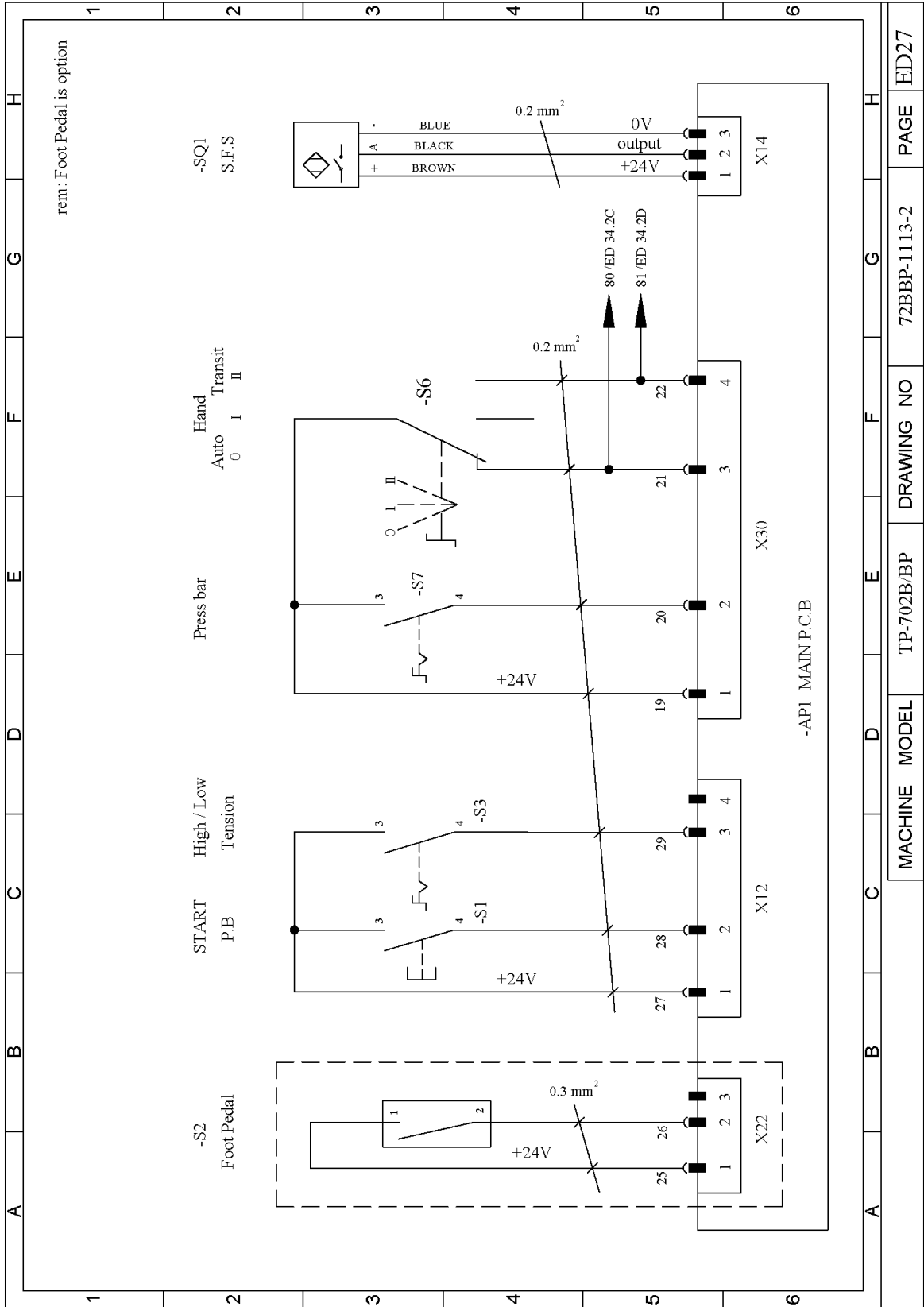


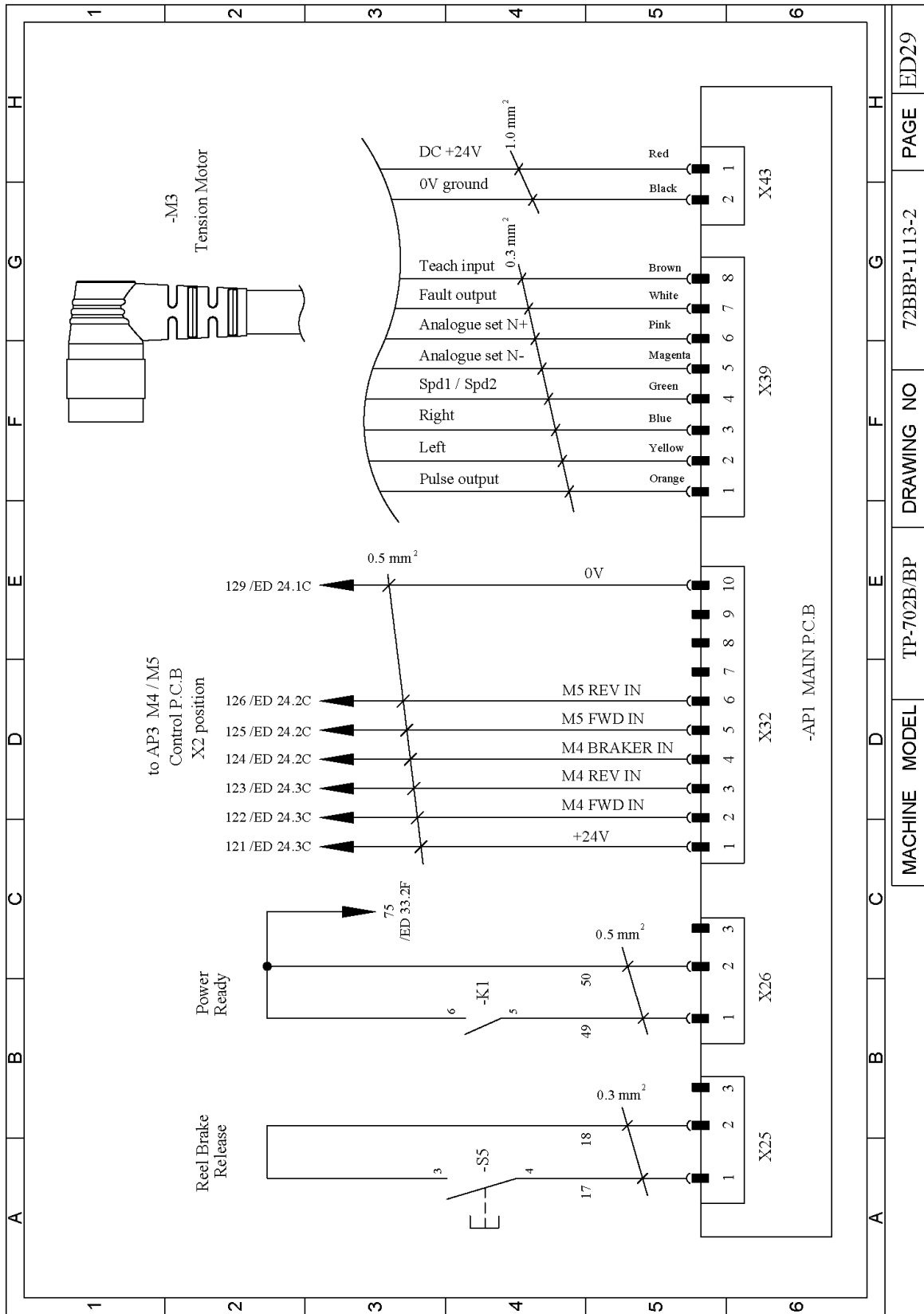


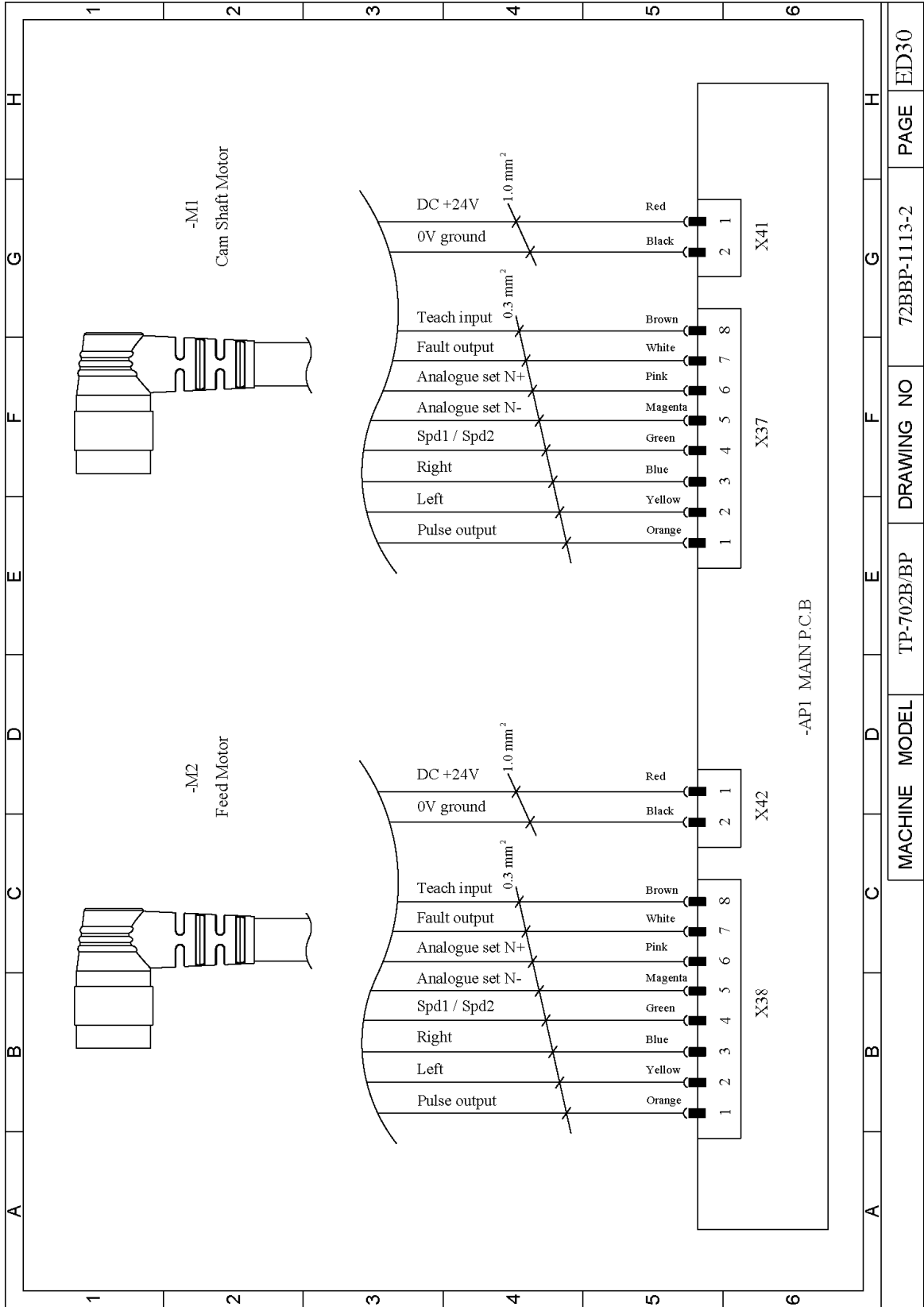


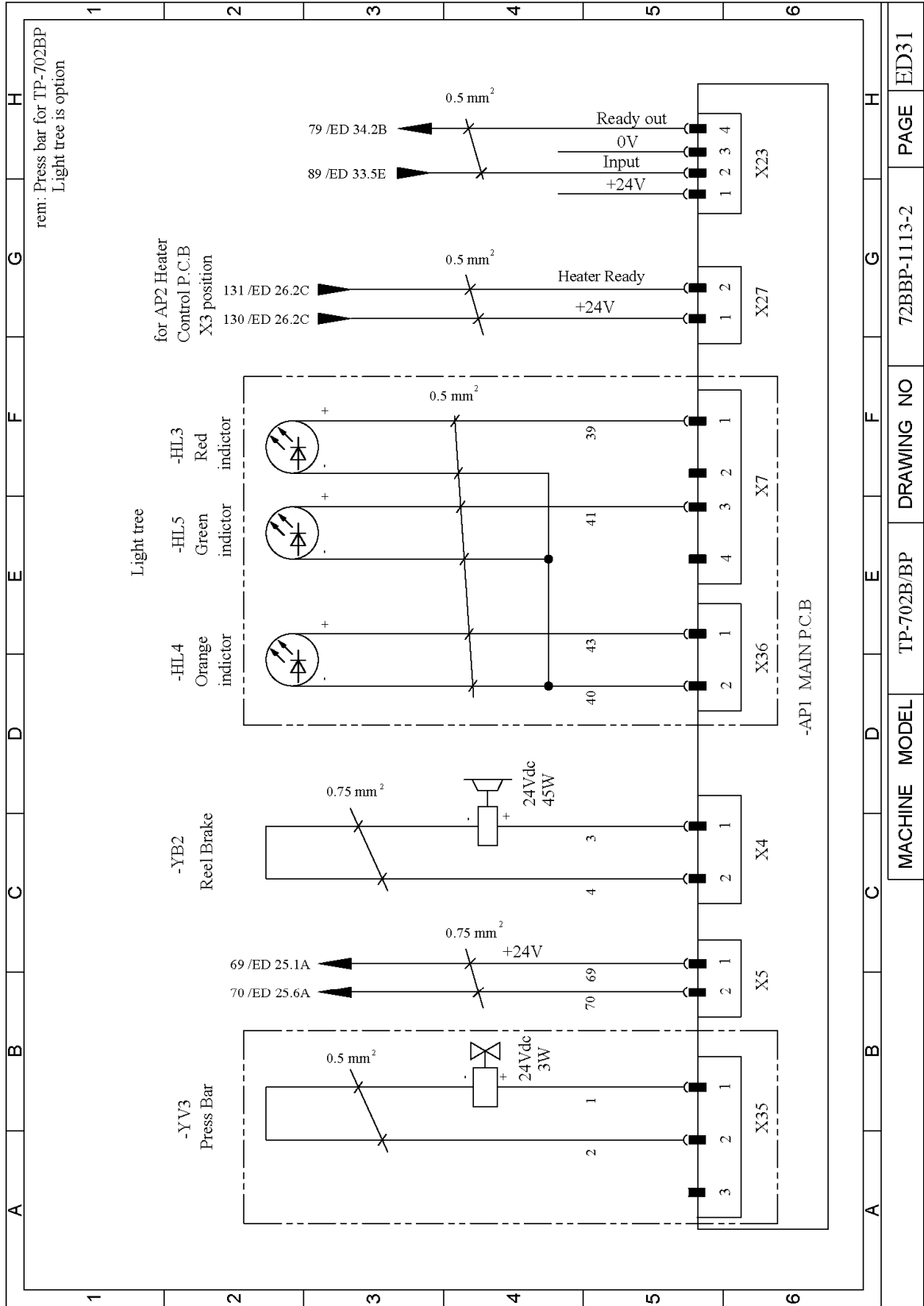


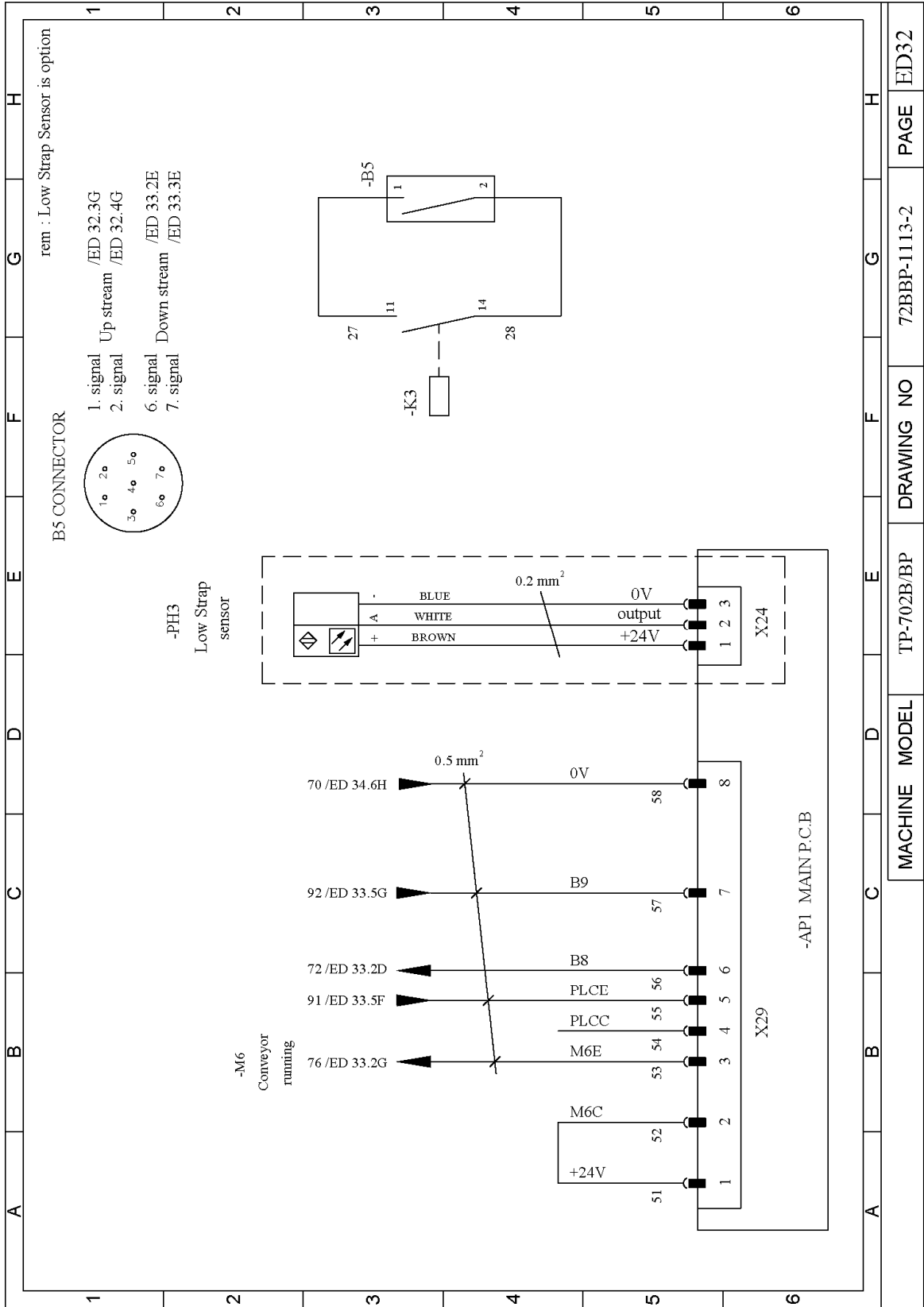


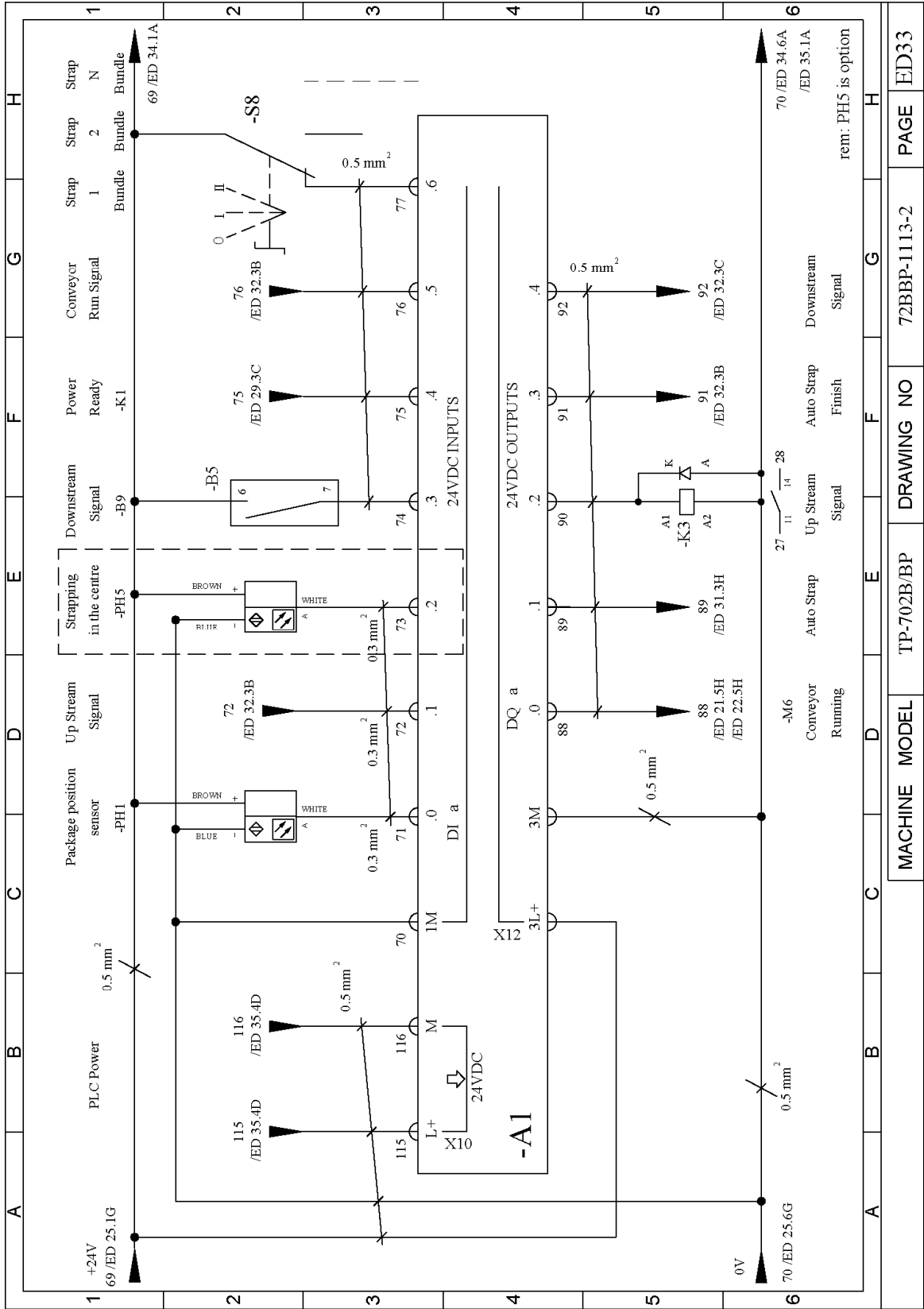


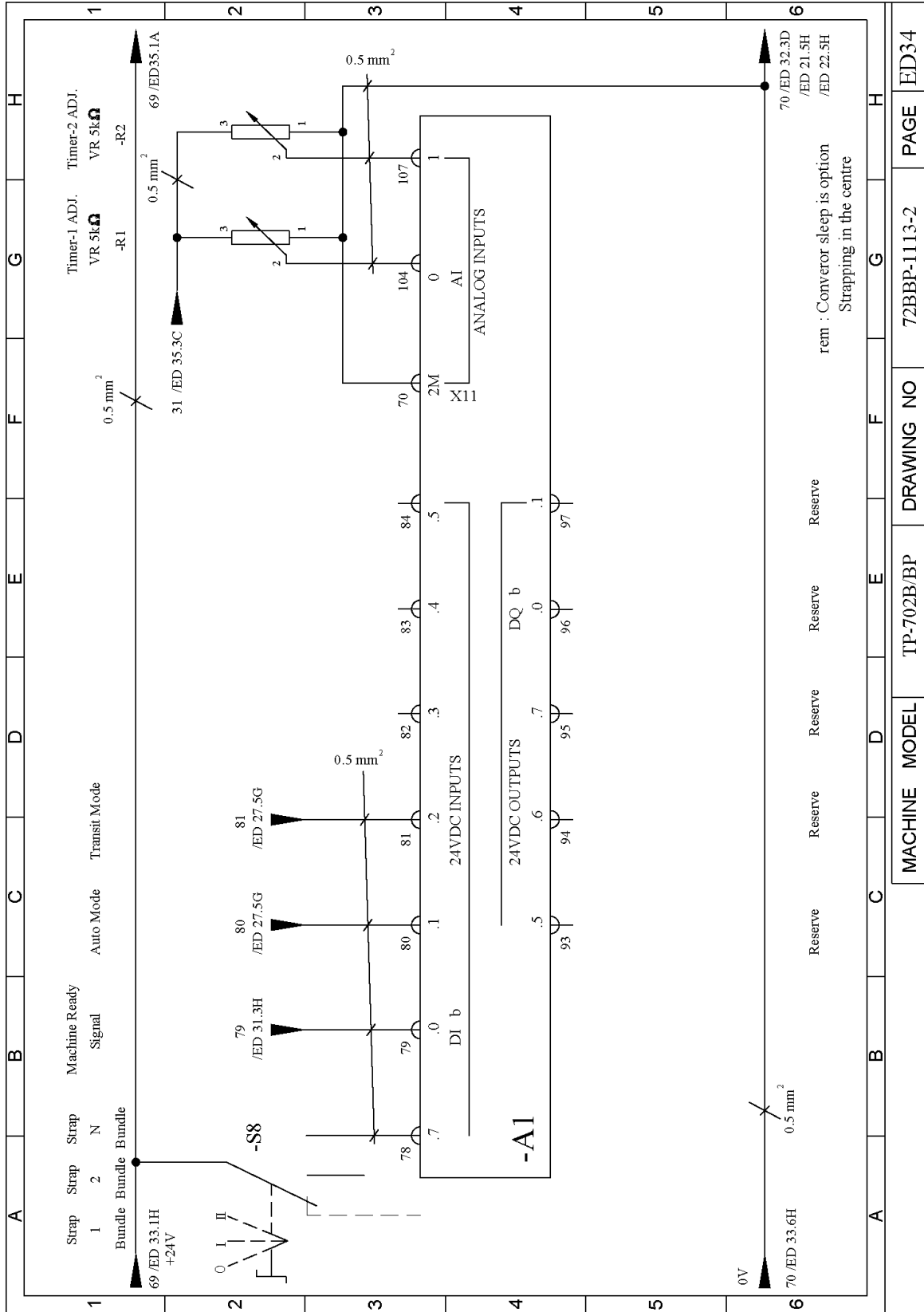


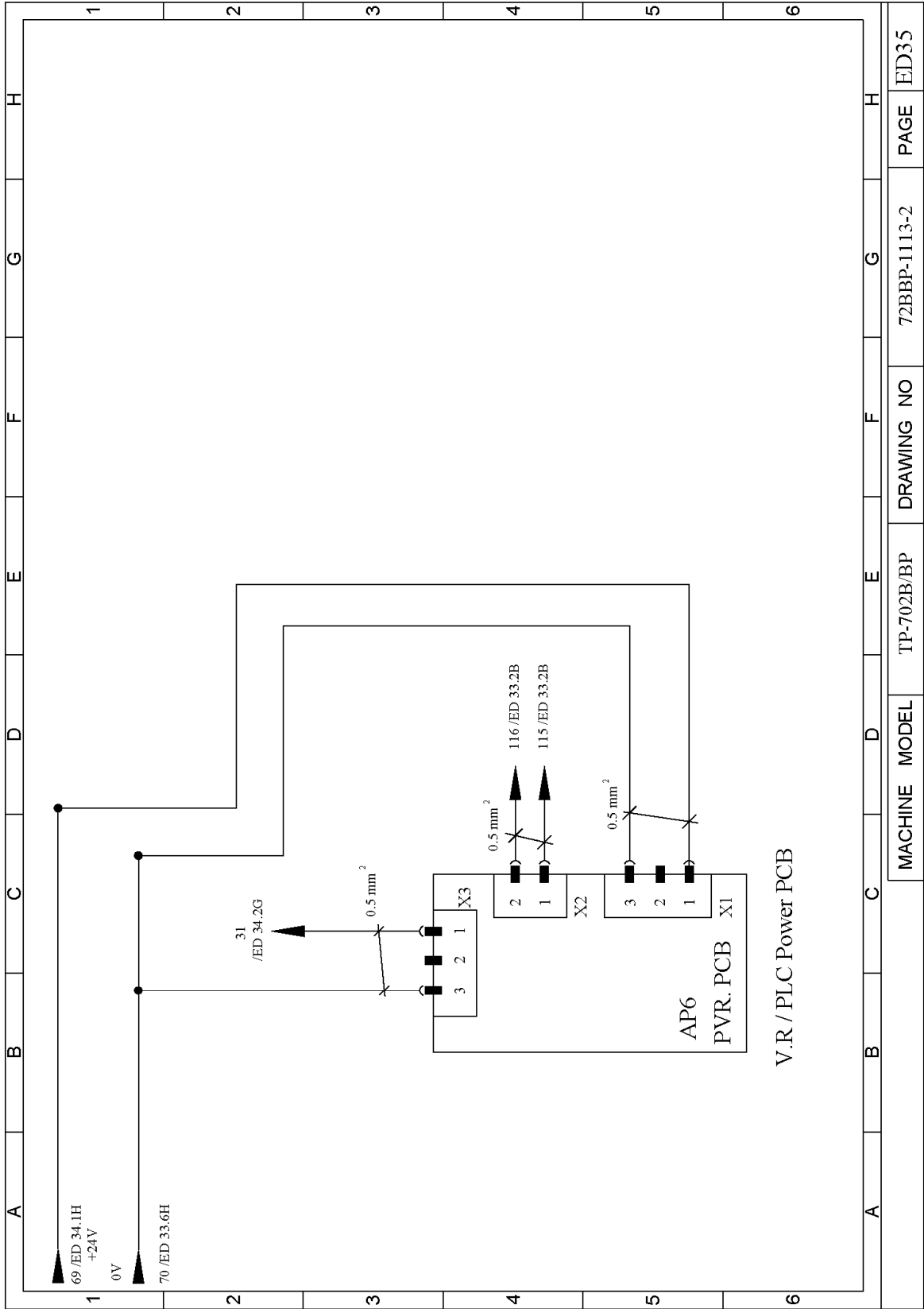




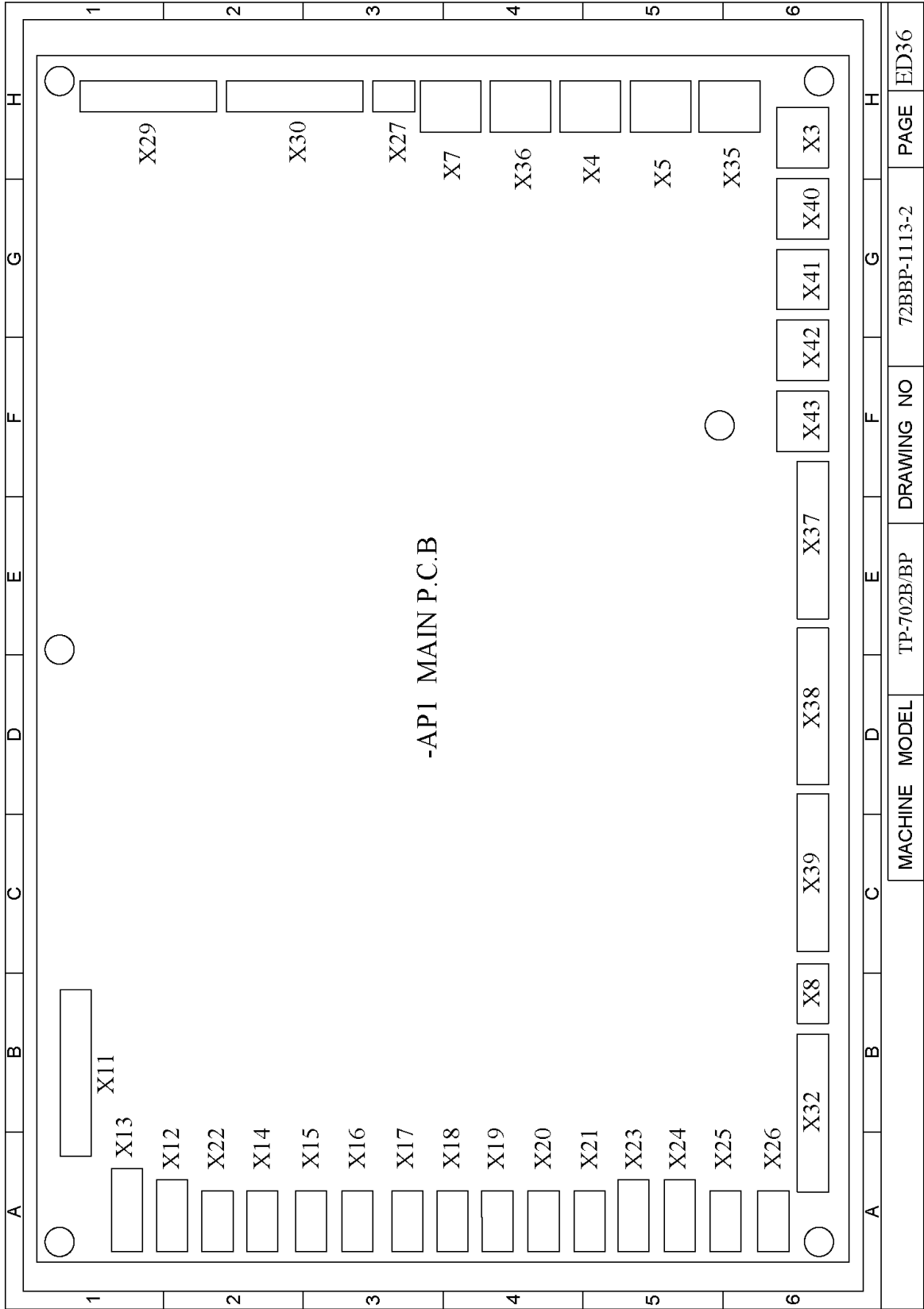


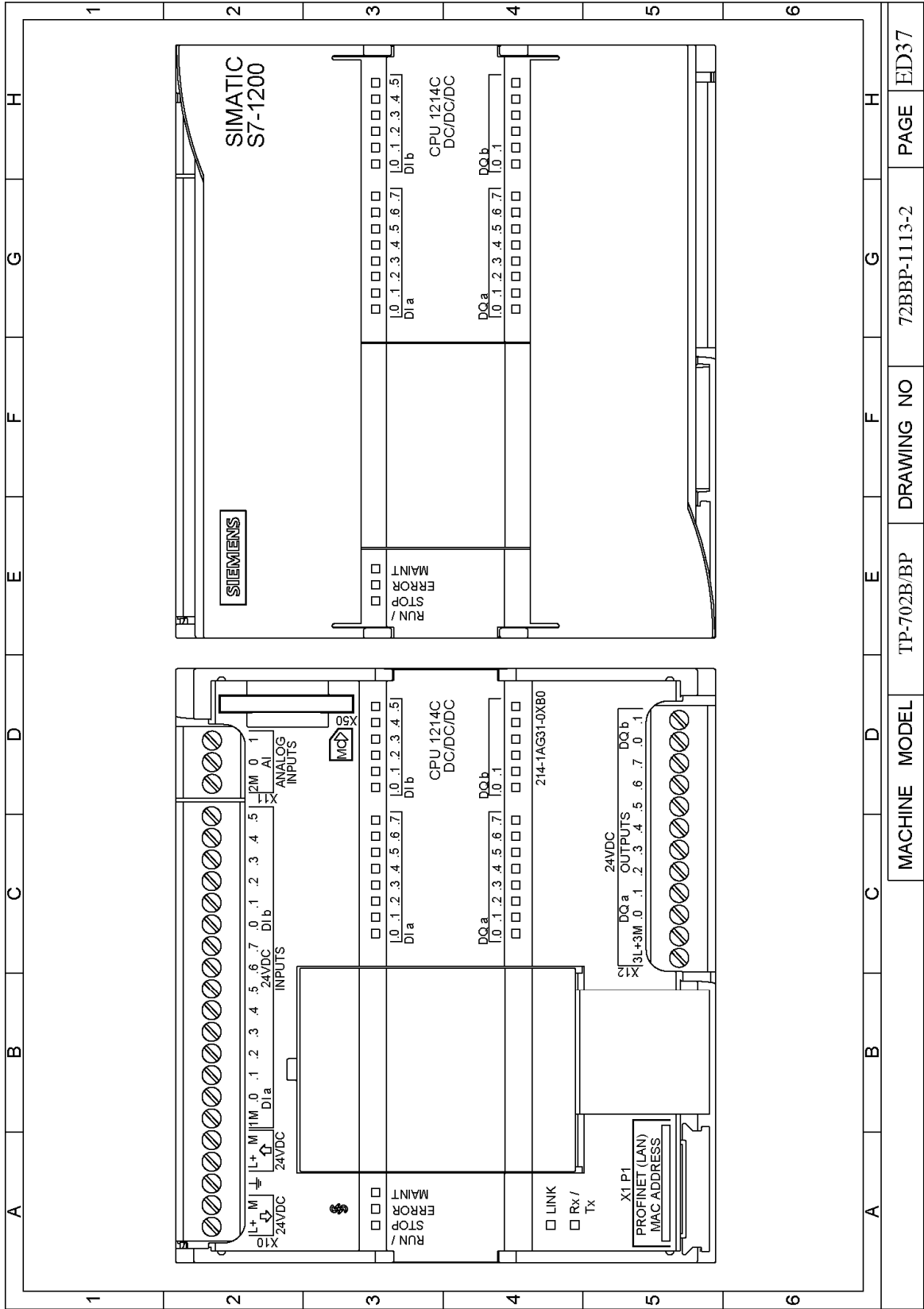








































MACHINE MODEL	TP-702B/BP	DRAWING NO	72BBP-1113-2	PAGE	ED35
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3. Inverter Parameters Setup

Parameter	factory setting	Parameter	factory setting
00-03	1	04-12	18.2
00-12	1	06-00	405.0
00-13	79	06-07	30
01-00	79	07-00	2.1
01-07	100	07-01	1.8
01-08	18.2	07-02	10.0
01-09	0.1	08-00	20
01-10	0.2	08-02	0.3
01-19	1	08-04	2
02-00	1	08-15	2
02-01	2	08-18	2
02-02	2		

shape	classification	shape	classification
	HBS		ER
	TMS		RR
	PMS		SR
	FMS		SP
	HB		BR
	THS		MB
	HSS		KYA
	CAP		KYB
	HN		KYC
	WN		HBW
	FLG		PWA φ 8x φ 12~ φ 16x0.8~1.2t φ 6x φ 13~ φ 14x0.8~1.2t
	NTE		PWB φ 8x φ 14~ φ 16x1.2~1.5t φ 6x φ 15~ φ 16x1.2~1.5t
	PN		PWC φ 8x φ 20~ φ 23x2.0t φ 6x φ 16~ φ 19x2.0t
	PW		PWD
	SW		DS
	TW		TTP
	BWW		FTP

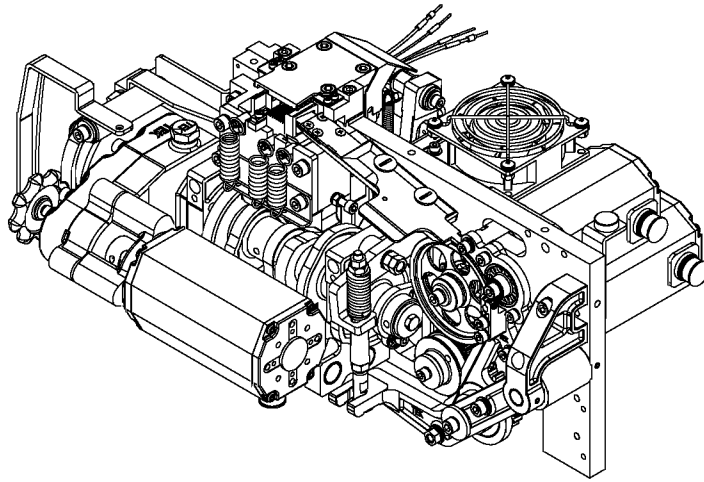
PART III

1

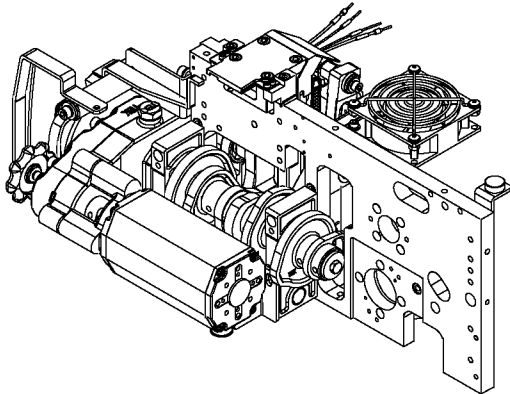
STRAPPING HEAD UNIT

M7-1-900301

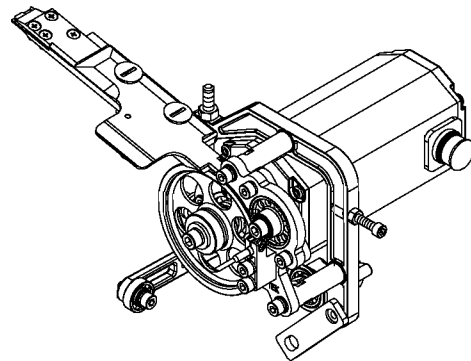
M7-1-900311



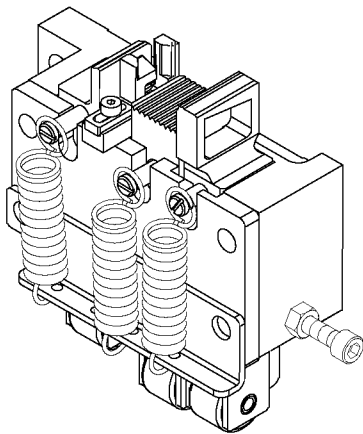
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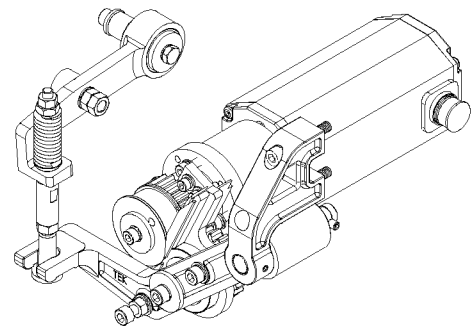
3



2



4



1**STRAPPING HEAD UNIT****M7-1-900301****M7-1-900311**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	M7-1-900301	Strapping Head Unit (For 5-6mm)	1	
	M7-1-900311	Strapping Head Unit (For 9mm)	1	
	M7-1-900321	Strapping Head Unit (For 12mm)	1	
1	M7-1-100301	Cam Group (For 5-6mm)	1	SEE PAGE C3
	M7-1-100310	Cam Group (For 9mm/12mm)	1	
2	M7-1-200020	Bar Guide Group	1	SEE PAGE C19
3	M7-1-300002	Feed Group (For 5-6mm)	1	SEE PAGE C27
	M7-1-300012	Feed Group (For 9mm)	1	
	M7-1-300022	Feed Group (For 12mm)	1	
4	M7-1-400002	Tension Group (For 5-6mm)	1	SEE PAGE C37
	M7-1-400012	Tension Group (For 9mm)	1	
	M7-1-400022	Tension Group (For 12mm)	1	